



THM80X Series Operation Manual

Industry Degree Temp. & Humidity Transmitter

V 0.1



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1. Features

- IP67 protection degree, rugged aluminum case, fit in variety harsh environment
- Capable of temperature compensation
- Linear adjustment temperature & humidity by computer, analogue output or option RS-485
- Measure high accuracy temperature & humidity, reaction quickly, the sensor can work well after temporary condensation, long term stable in high humidity environment
- Process temp. : up to 200°C, S.S. probe proof pressure : 10 bra, metal connector : installation repeatedly
- Switch multifunction physical quantities : [%RH]、[°C]、[mbar]、[g/kg]、[g/m³]、[kj/kg]
- Calibration physical quantities, measuring range, analogue output, station, etc
- Free calibration software : data logger / record 65535 datas/ charts

Applications

- Industrial Process Monitoring / Air Conditioning/ Environmental Ventilation Control
- Buildings, factories, hospitals, clean rooms, laboratories, weather stations Environmental monitoring
- Storage rooms, environmental chambers, greenhouses, mushroom farms
- Semiconductor, electronics, paper, printing, textiles, steel and iron Industry, food, chemical, pharmaceutical, biotechnology industry

2. Security considerations

Please read this Specification carefully, prior to use of this, and keep the manual properly, for timely reference.

Solemn Statement:

This product can not be used for explosion-proof area.

Do not use this product in a situation where human life may be affected.

This product can not be used for explosion-proof area.

Do not use this product in a situation where human life may be affected.

EYC-TECH will not bear any responsibility for the results produced by the operators.

CE

EN 61326-1:2006 EN61326-2-2:2006

Emissions

EN55011:2009/A1:2010

Immunity

IEC 61000-4-2:2008 , IEC 61000-4-3:2006/A1:2007/A2:2010 , IEC 61000-4-8:2009)

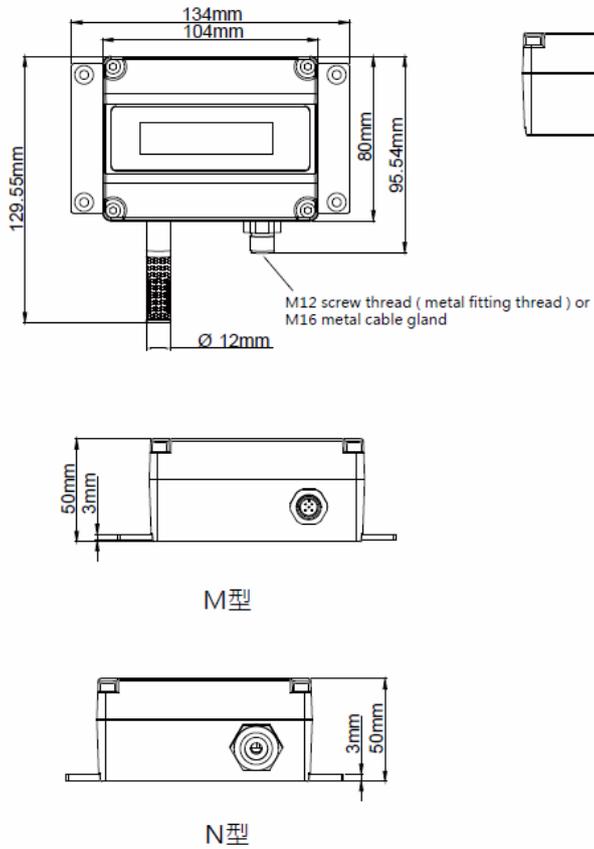
Warning!!

- Installation and wiring must be performed by qualified personnel in accordance with all applicable safety standards.
- This product must be operated under the operating conditions specified in manual to prevent equipment damages.
- Please using the product under the ordinary pressure, or it will influence safe problem.
- This product must be operated under the operating condition specified in this manual to prevent equipment damages.
- This product must be operated under the normally atmospheric condition to prevent equipment damages.
- To prevent products damage, always disconnect the power supply from the product before performing any wiring and installation.
- All wiring must comply with local codes of indoor wiring and electric installation rules.
- Please use crimp type terminal.
- To prevent personal injury, do not touch the moving part of product in operation.
- It may cause high humidity atmosphere during the product was breakdown. Please take safety strategy.

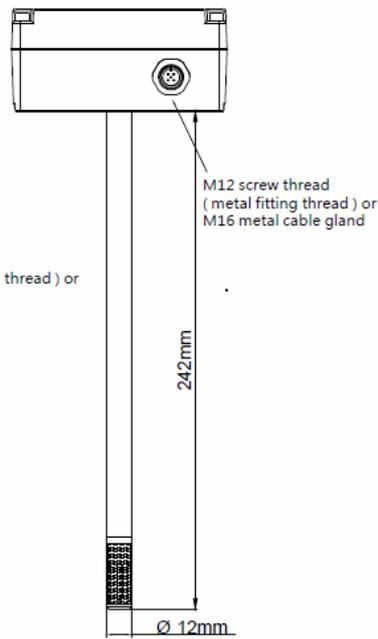
3. Installation

3.1 Dimension

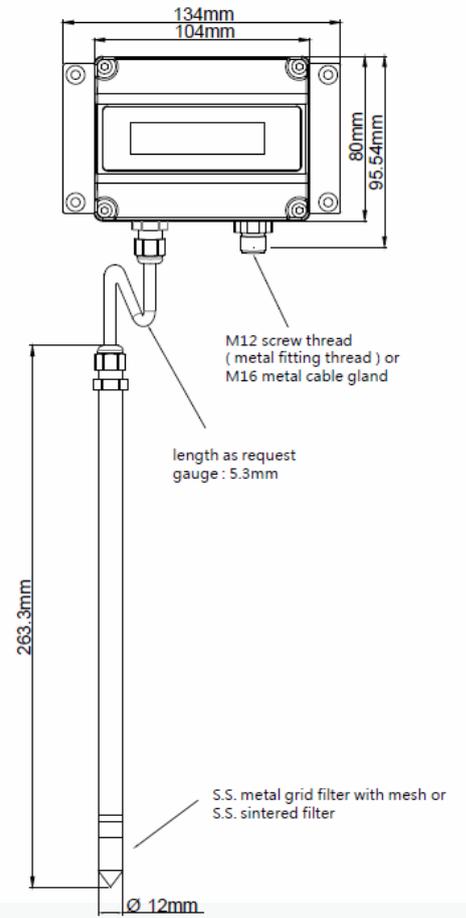
THM801 (wall)



THM802 (duct)



THM803 (remote)

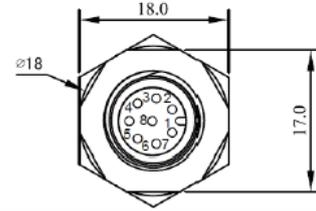
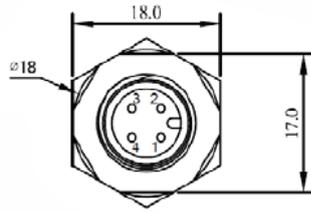
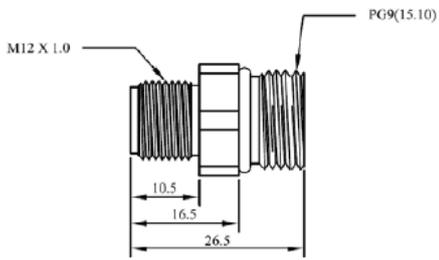


3.2 Electric Connector Dimension

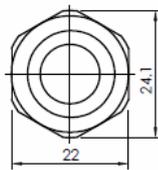
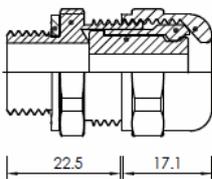
unit : mm

【 M type (M12-4PIN metal connector) RS-485 or analogue

【 M type (M12-8PIN metal connector) RS-485+analogue



【 N type (M16 cable gland) RS-485+analogue



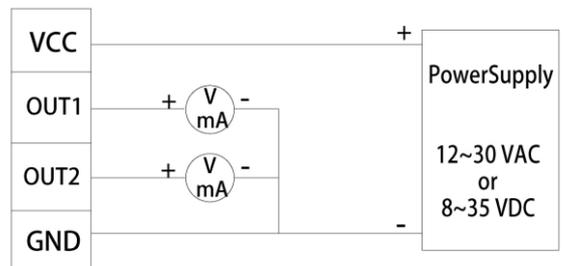
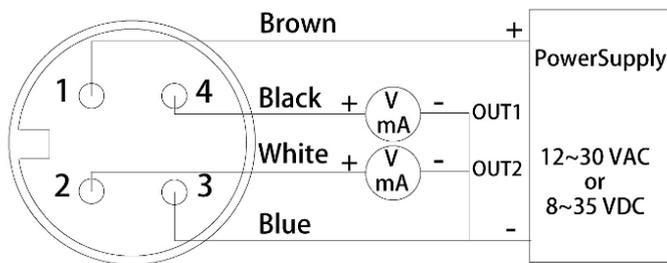
3.3 Option accessory

Filter SPEC. :

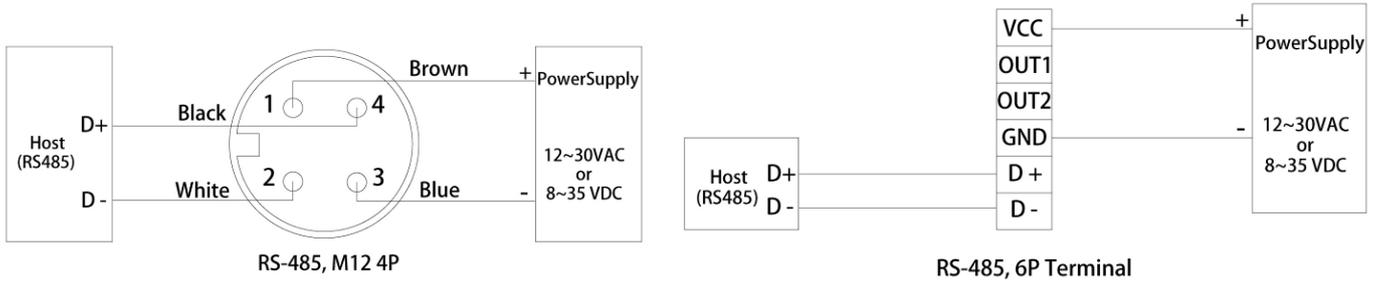
Order code	Name	Description	Features
4425000011	SUS sintered filter 	Material : SUS316L Sinter type HD : 40µm OD : 12mm L : 34.5mm	Excellent filterable, and pollution, corrosion and pressure resistance. Max. Temper. : 200°C max
8203104011	Metal grid filter with mesh 	Material : SUS304 OD : 12mm L : 32mm	Common resisting pollution. React quickly. Endure high temp. Nice ventilation. Max. temp.:200°C

4. Connection

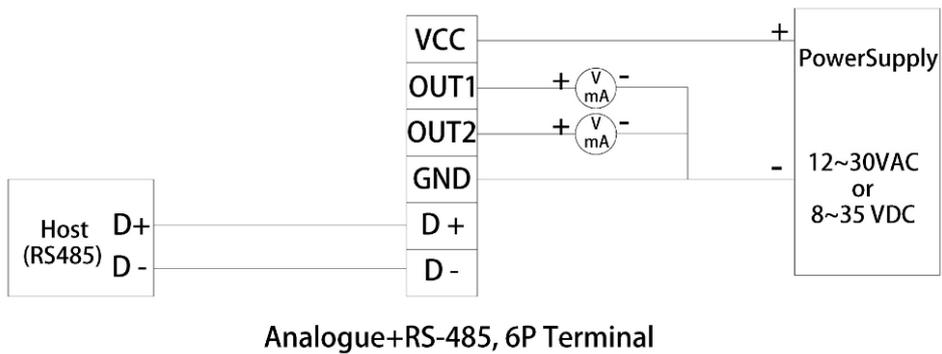
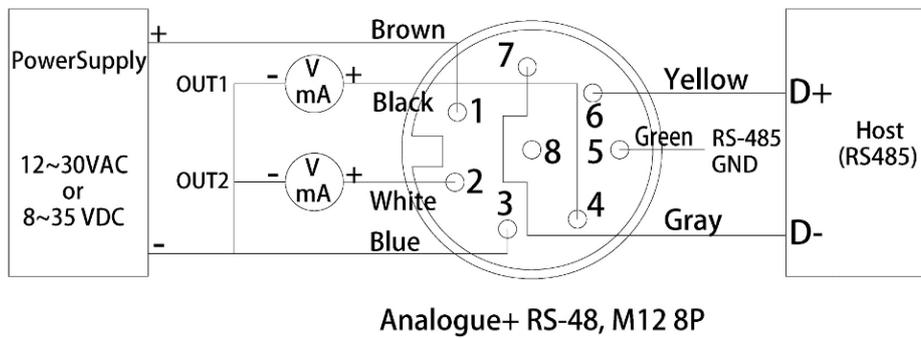
4.1 Analogue Diagram



4.2 RS-485 Diagrams



4.3 Analogue + RS-485 Diagram



5. Software and calibration operation step

5.1 Application Program statement

5.2 Setting RS-485connection

5.3 Scan RS-485 connection

5.4 Setting RS-485 ModBus Protocol

5.5 Display and save data

5.6 Choose parameter of Output

5.7 Temperature Calibration with two points

5.8 Humidity Calibration with two points

5.9 Temperature Calibration with signal points

5.10 Humidity Calibration with signal point

5.11 Restore factory setting of signal/two point(s)

5.12 Temperature Calibration with more points

5.13 Humidity Calibration with more points

5.14 Restore factory setting of more points

5.1 Application Program statement

1. Free installation program : THM85_UI_1.0.1.exe

(※Please use installation program when free program doesn't execute)

2. Installation program : THM85_UI_XXXXXXXX(date)_1.0.1(EXE).rar

a. Operating System requirements : above Windows XP

b. Click Setup to install

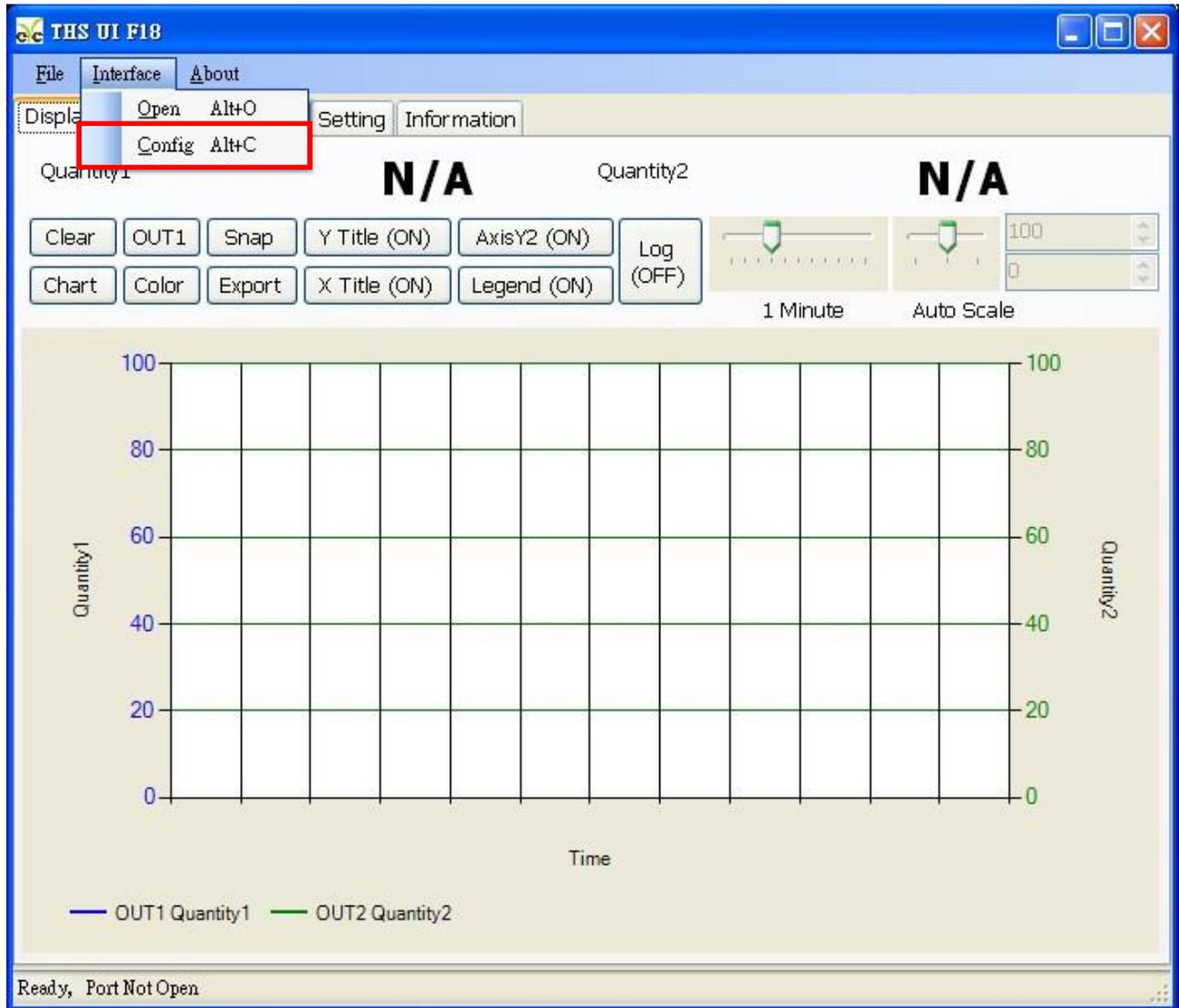


名稱	修改日期	類型	大小
zh-Hans	2017/12/19 下午 ...	檔案資料夾	
zh-Hant	2017/12/19 下午 ...	檔案資料夾	
THM85_UI_1.0.1	2017/2/14 上午 1...	應用程式	2,828 KB

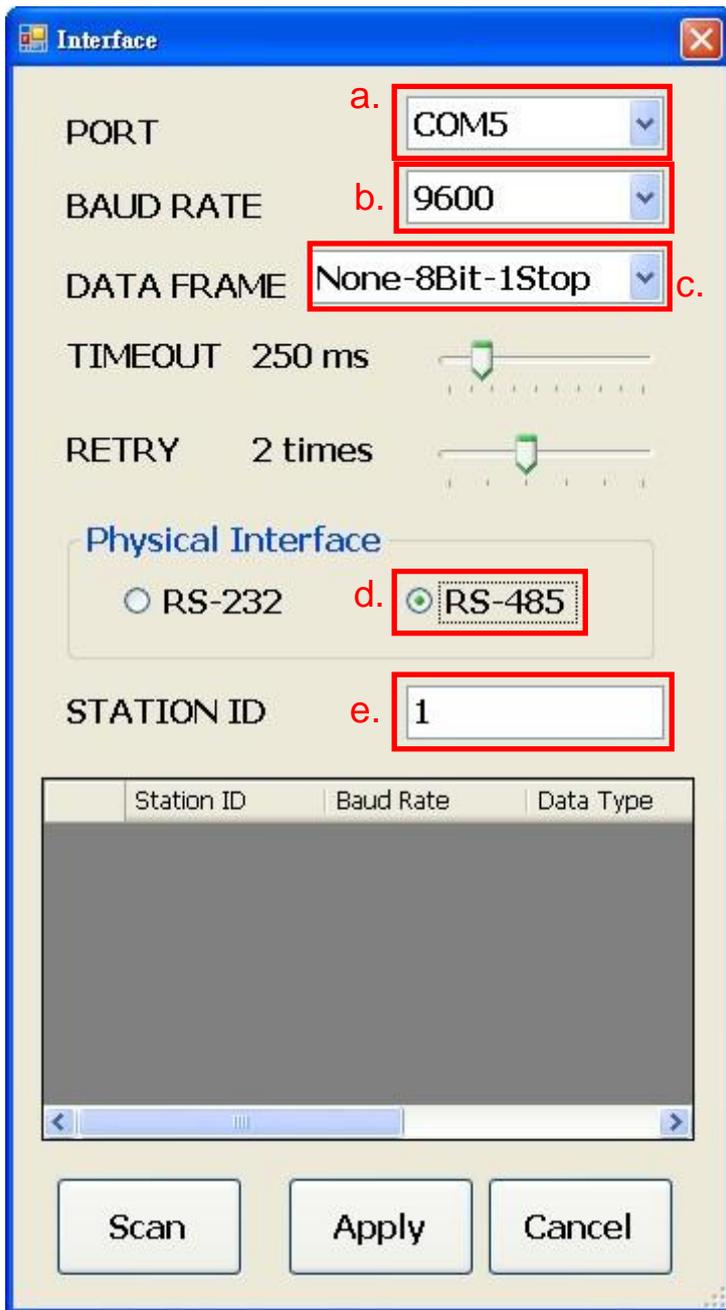
3. Other application program requirements : above Microsoft Office 2003

5.2 Setting RS-485connection

1. Connect product to PC via RS-485 cable
2. Execute“THM UI”
3. Click“Interface > Config”



4. Select the corresponding values of com port as following :



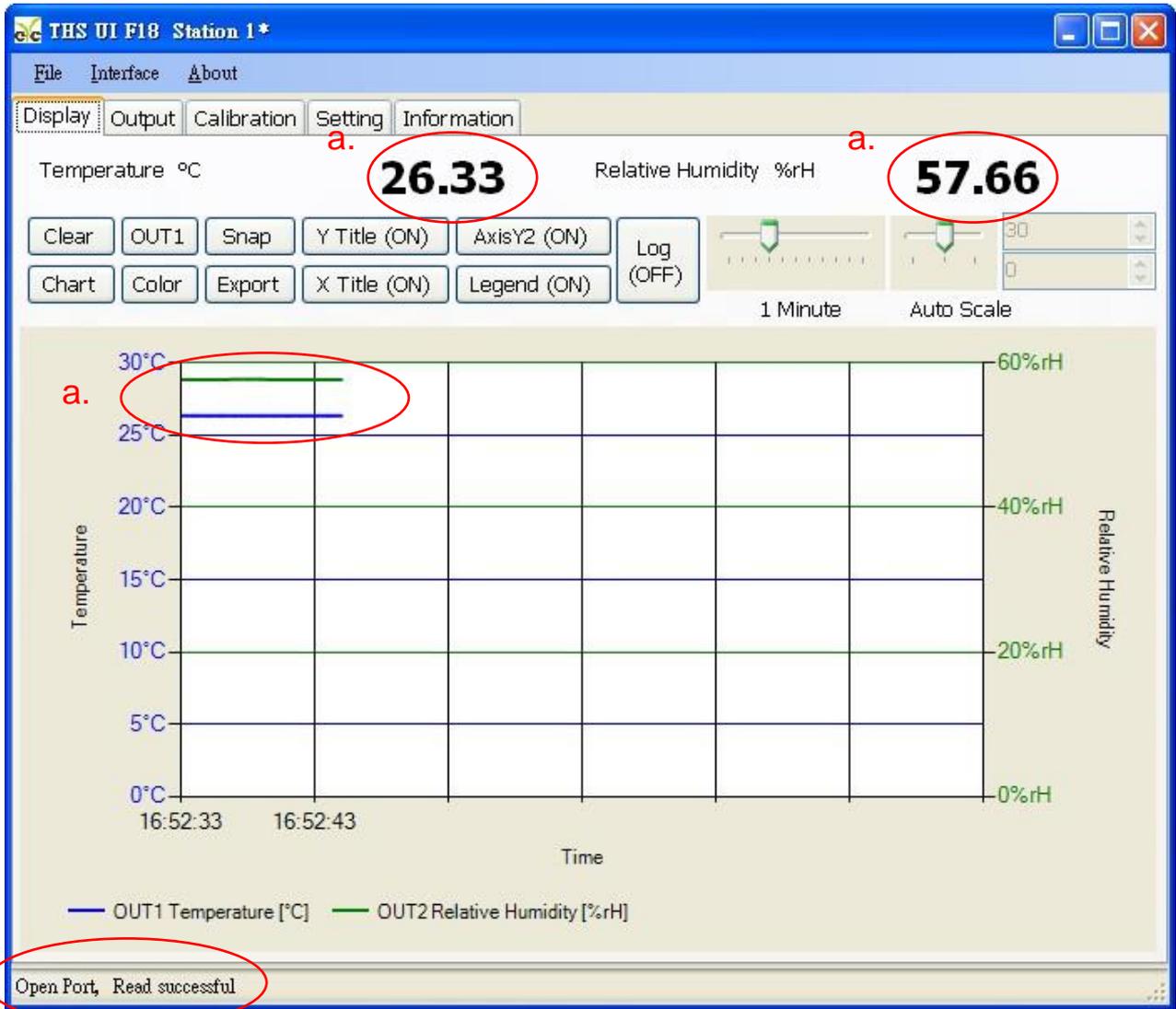
5. Click "Apply"

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6. Connect successfully

a. Show value and trend chart of Temperature and Relative Humidity

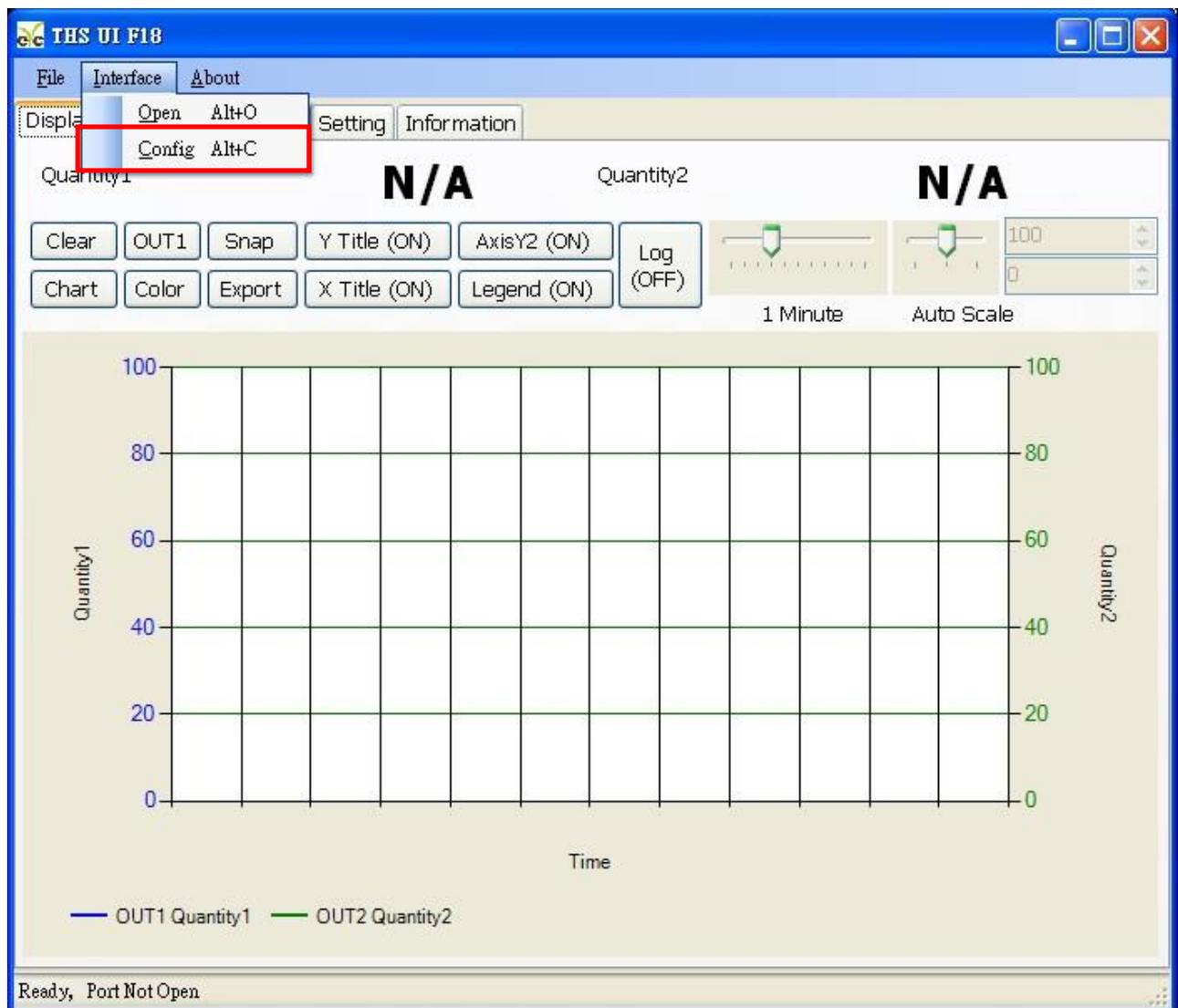
b. Show Open port, Read successful



6.3 Scan RS-485 connection

※Use scan function to connect when forgetting the connection information or having more facilities.

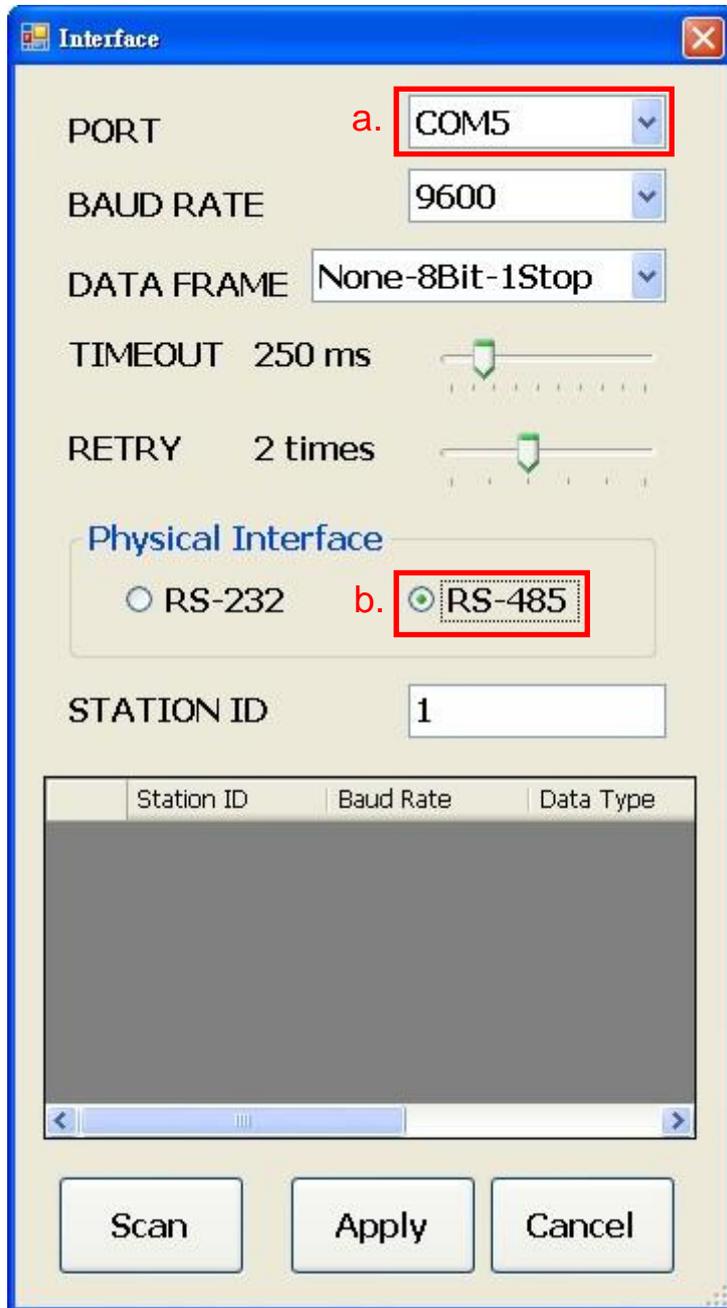
1. Connect the product to PC via RS-485 cable
2. Execute “THS UI”
3. Click “Interface > Config”



4. Select the corresponding values of com port as following:

a. Port :

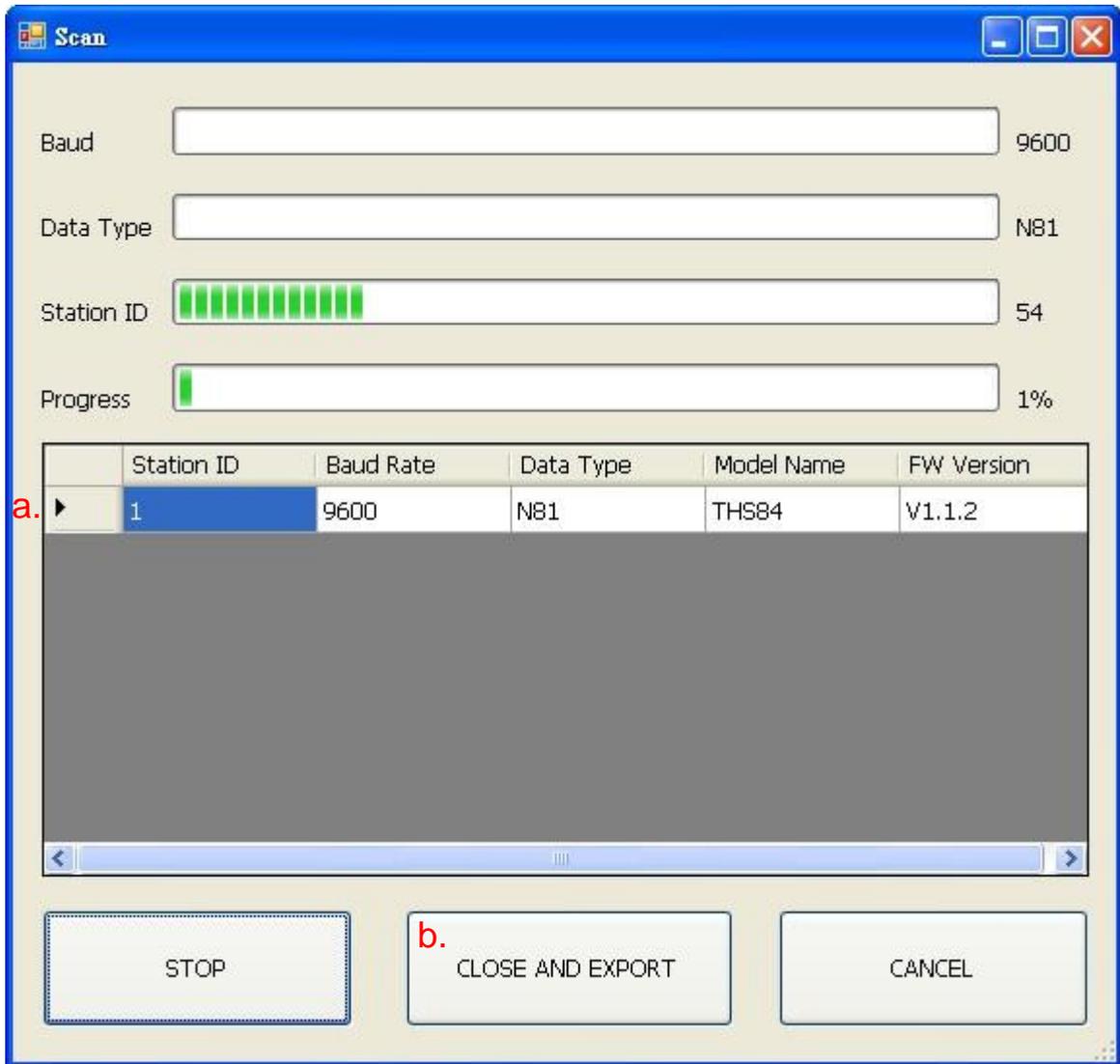
b. RS-485

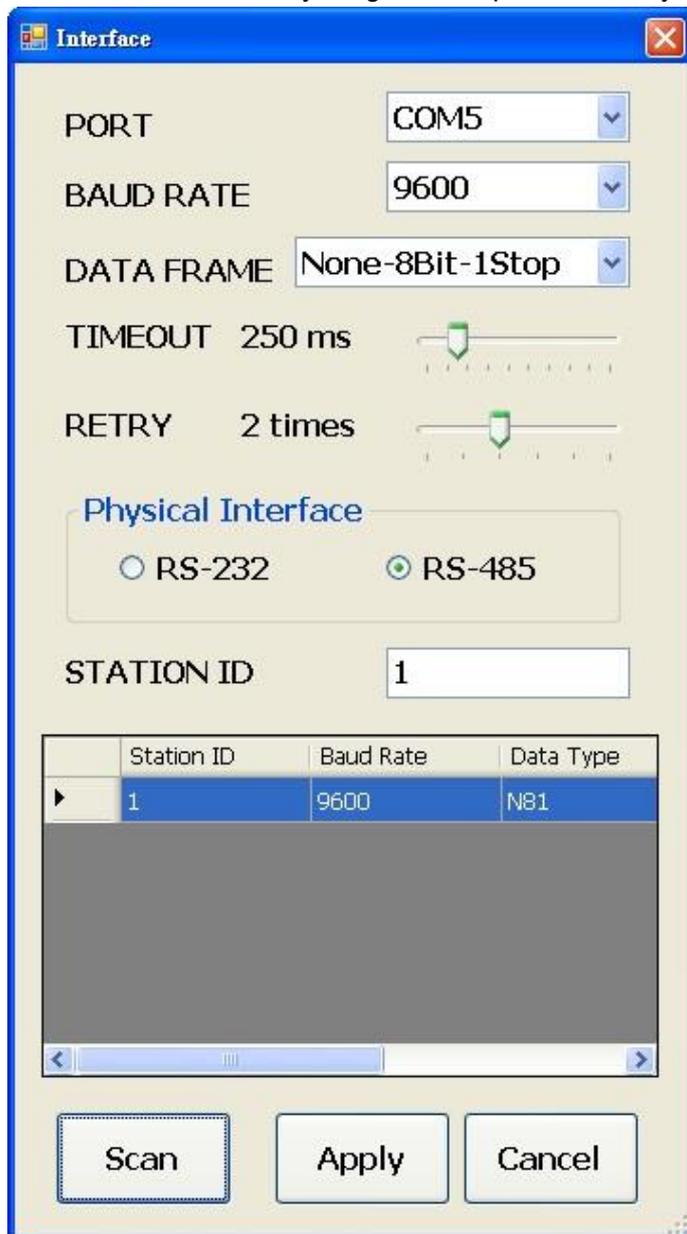


4. Click "Scan" to execute connection facilities

5. Scan connection facilities and set up

- a. Select "Station ID"
- b. Click "CLOSE AND EXPORT"



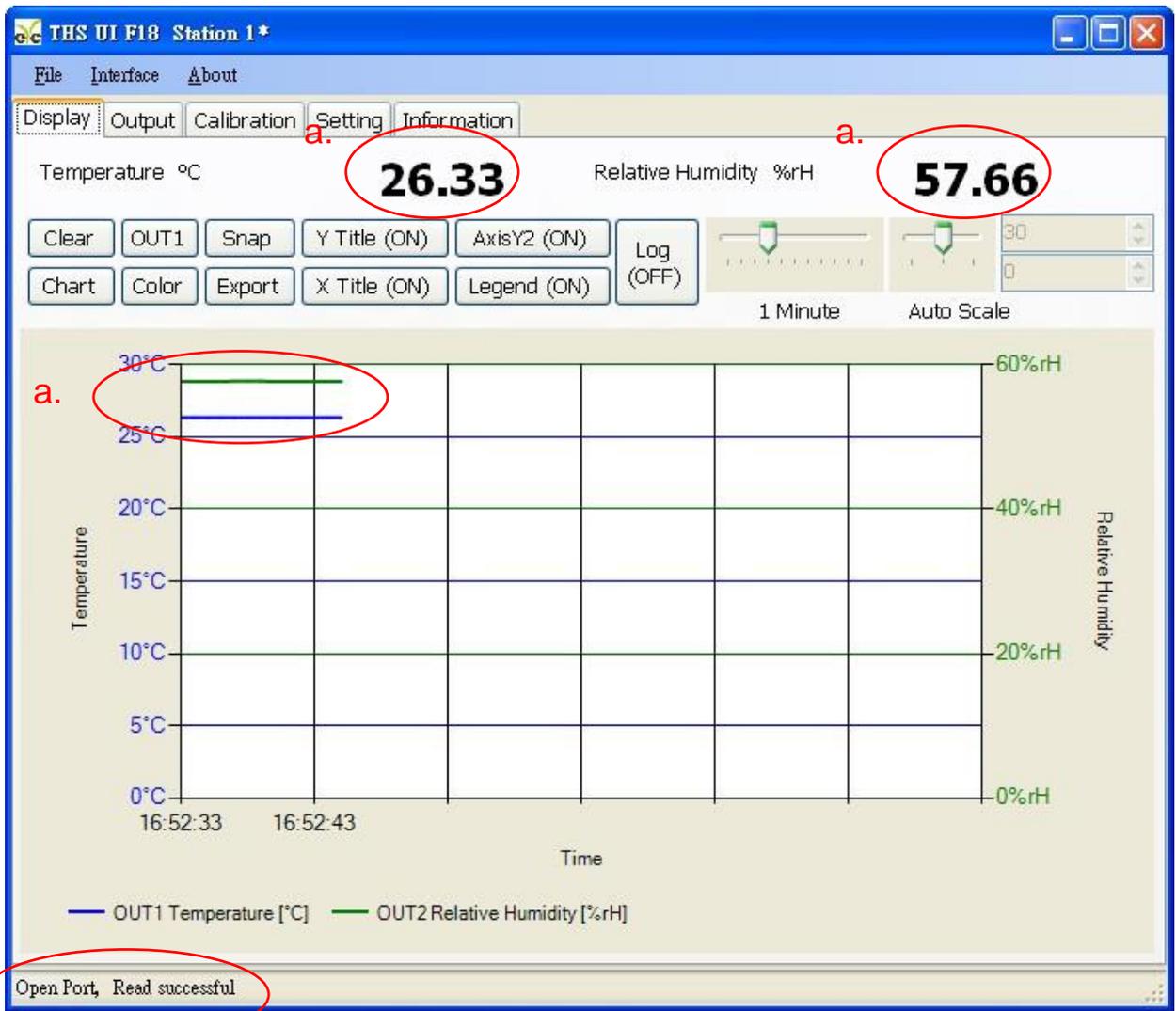


6. Click "Apply"

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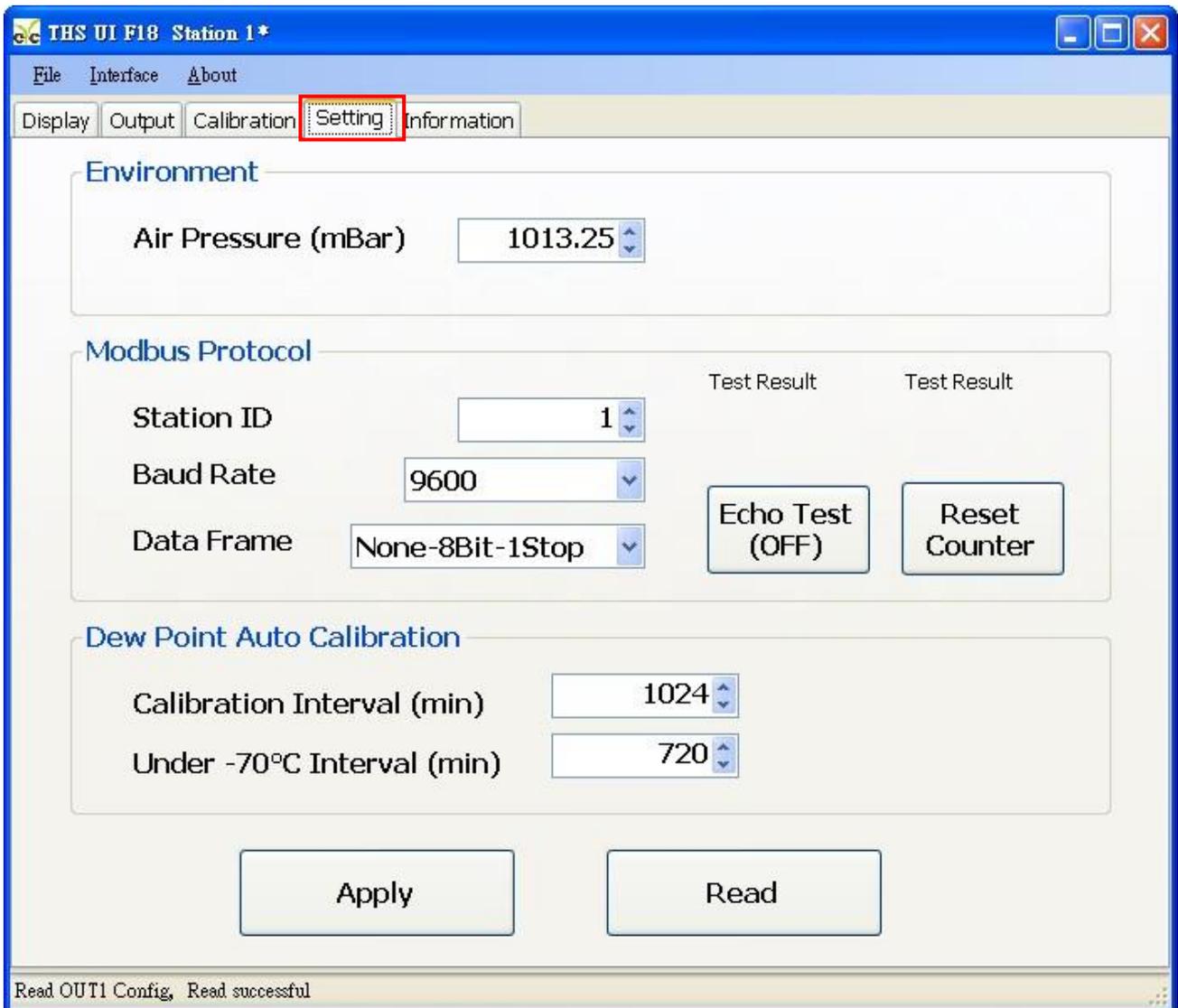
7. Connect successfully

- a. Show values and trend chat Temperature and Relative Humidity
- b. Show Open port, Read successful



5.4 Setting RS-485 ModBus Protocol

1. Setting RS-485 connection step as step 5.1
2. Click “Setting”

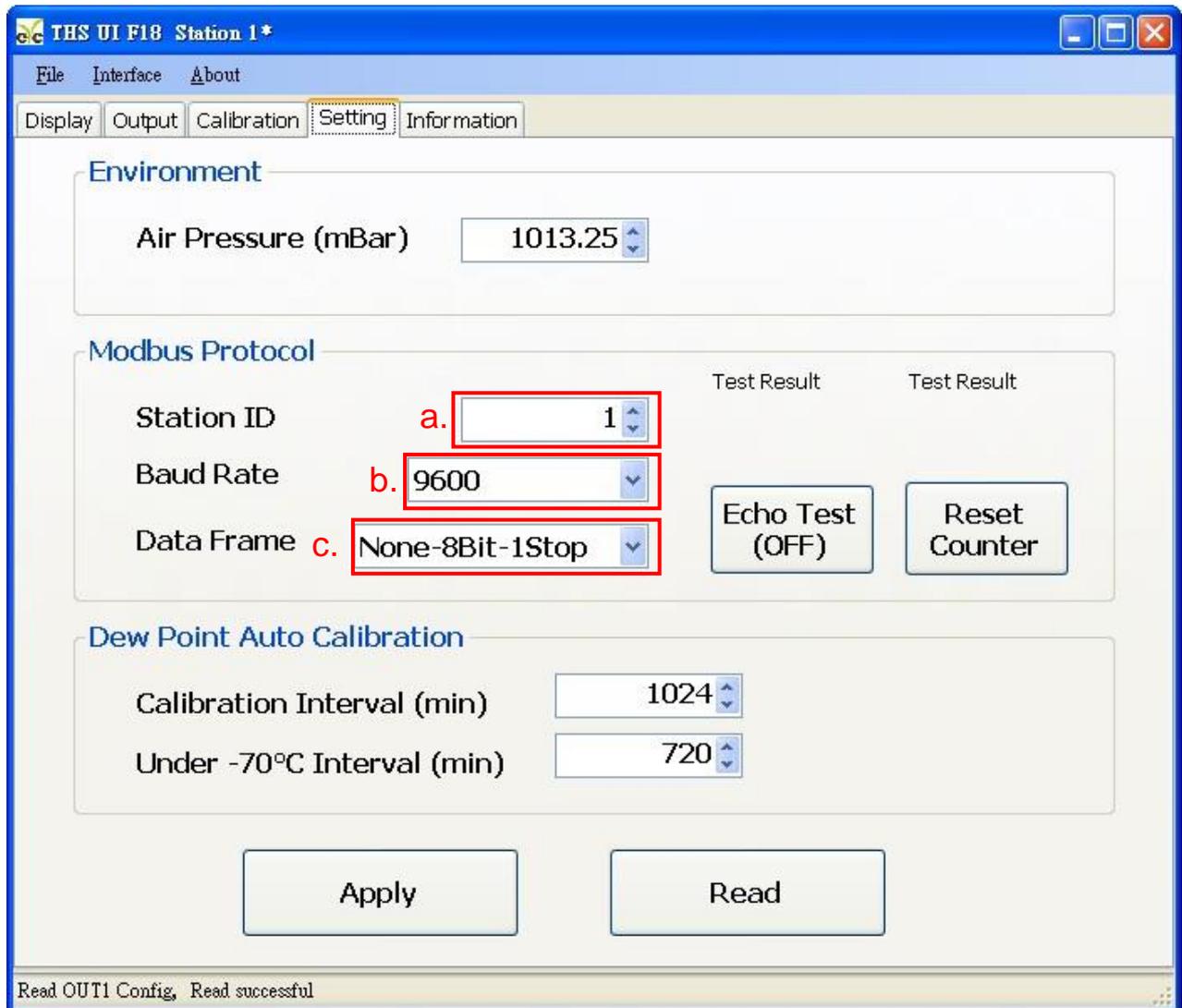


3. Select Modbus Protocol parameter

a. Station ID : 1~247

b. Baud Rate : 9600, 19200, 38400, 57600, 115200

c. Data Frame : None-8Bit-1Stop, None-8Bit-2Stop, Even-8Bit-1Stop, Even-8Bit-2Stop,
Odd-8Bit-1Stop, Odd-8Bit-2Stop

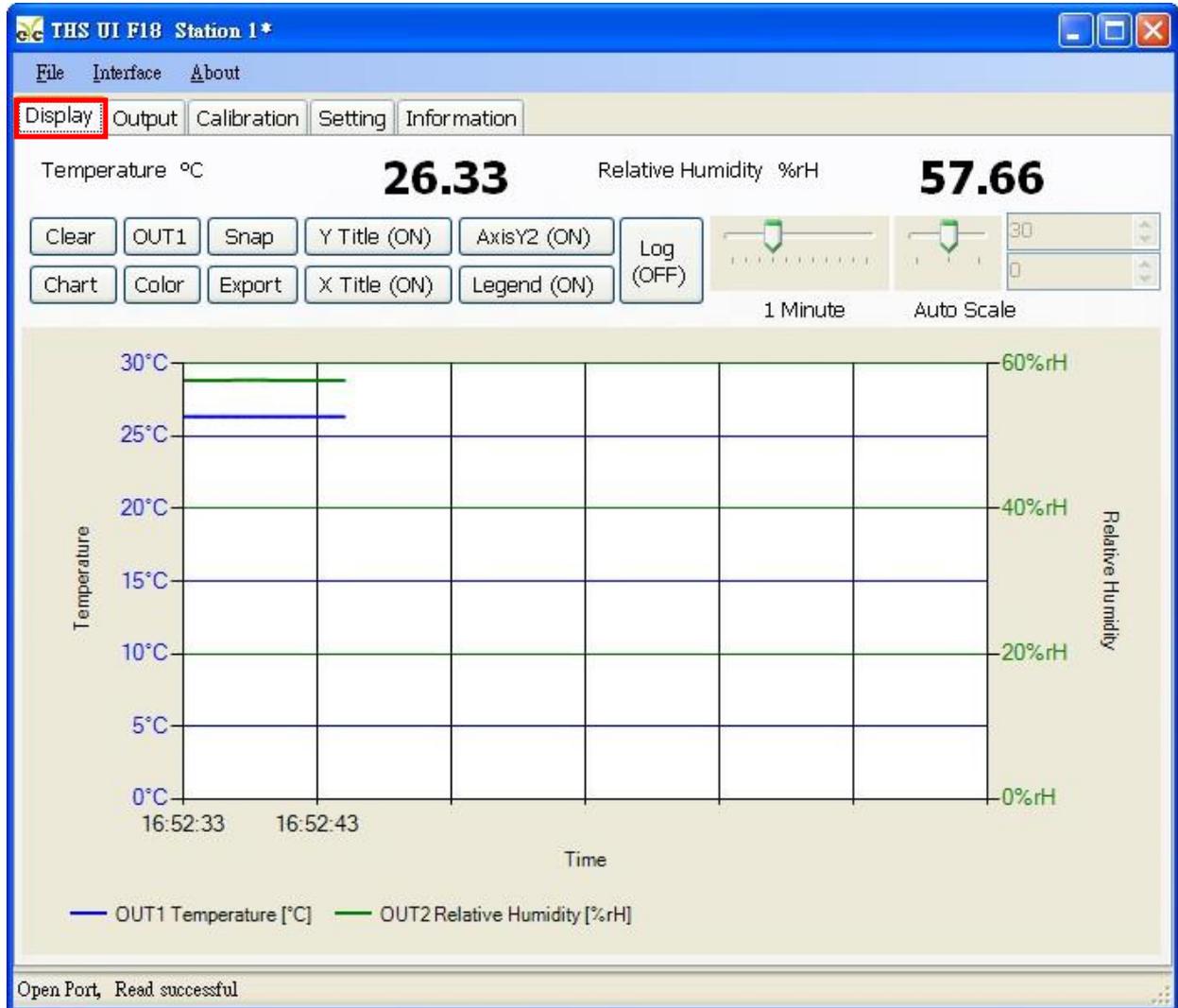


4. Click “Apply”

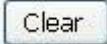
5. Execute connection as step 5.2 or 5.3 again

5.5 Display and save data

1. Show data : Click “Display”

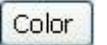


2. Icon function statements

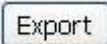
 Clear the chart records

 Change the chart style

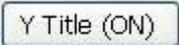
 Select the OUTPUT channel

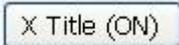
 Set line color chosen from OUTPUT

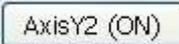
 Snap chart

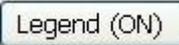
 Save the data measuring when the system start connecting before clicking the

Export icon

 Show/Not show the statement of Y axis

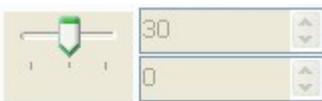
 Show/Not show the statement of X axis

 Show/Not show the statement of Y secondary axis

 Show/ Not show chart

 Log/Not Log measuring data

 1 Minute Adjust time range of X axis

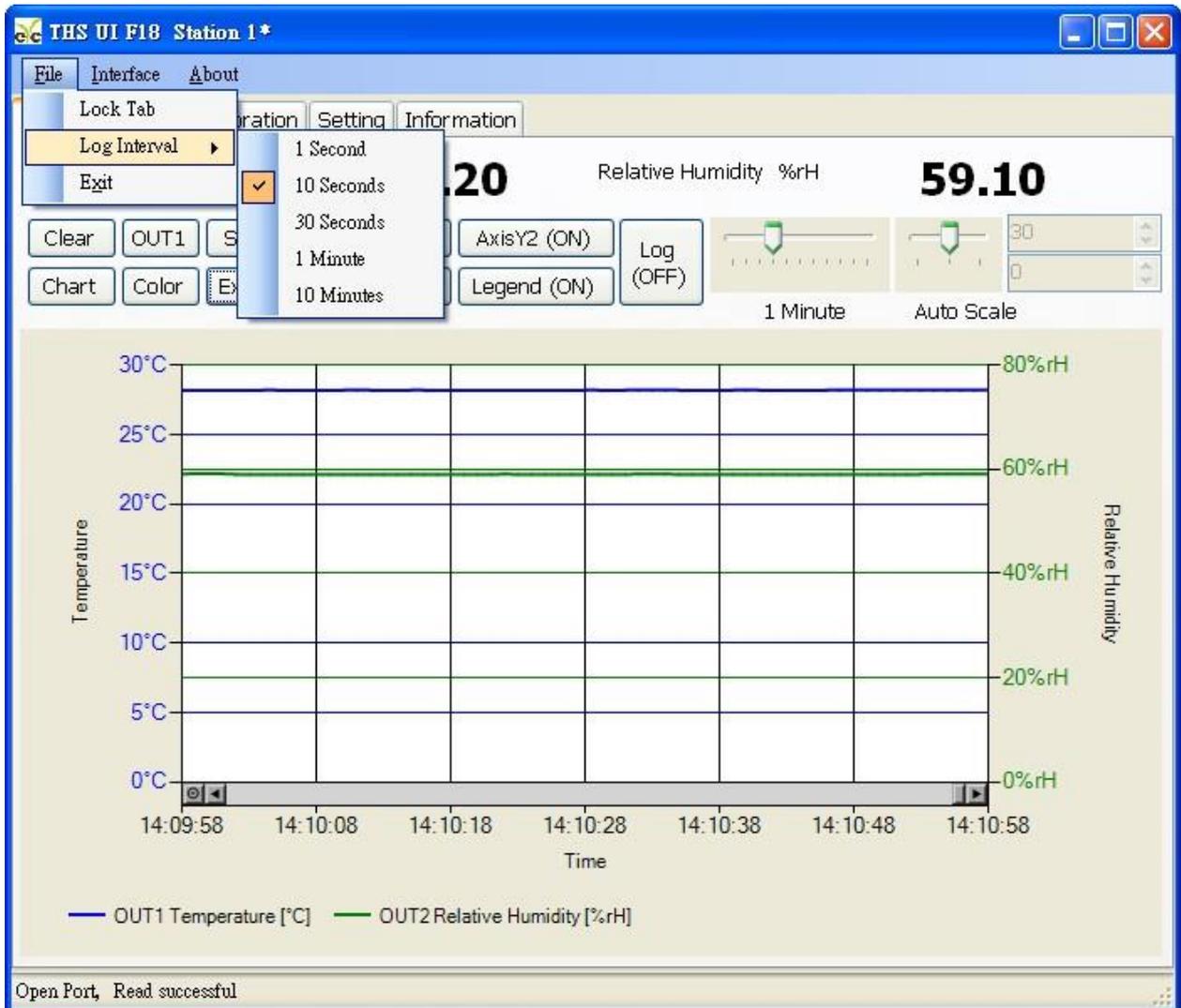
 Auto Scale Adjust range of Y axis

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3. Setting time interval of record

a. File > Log Interval

b. Select time interval of record



4. Save/Log measuring data

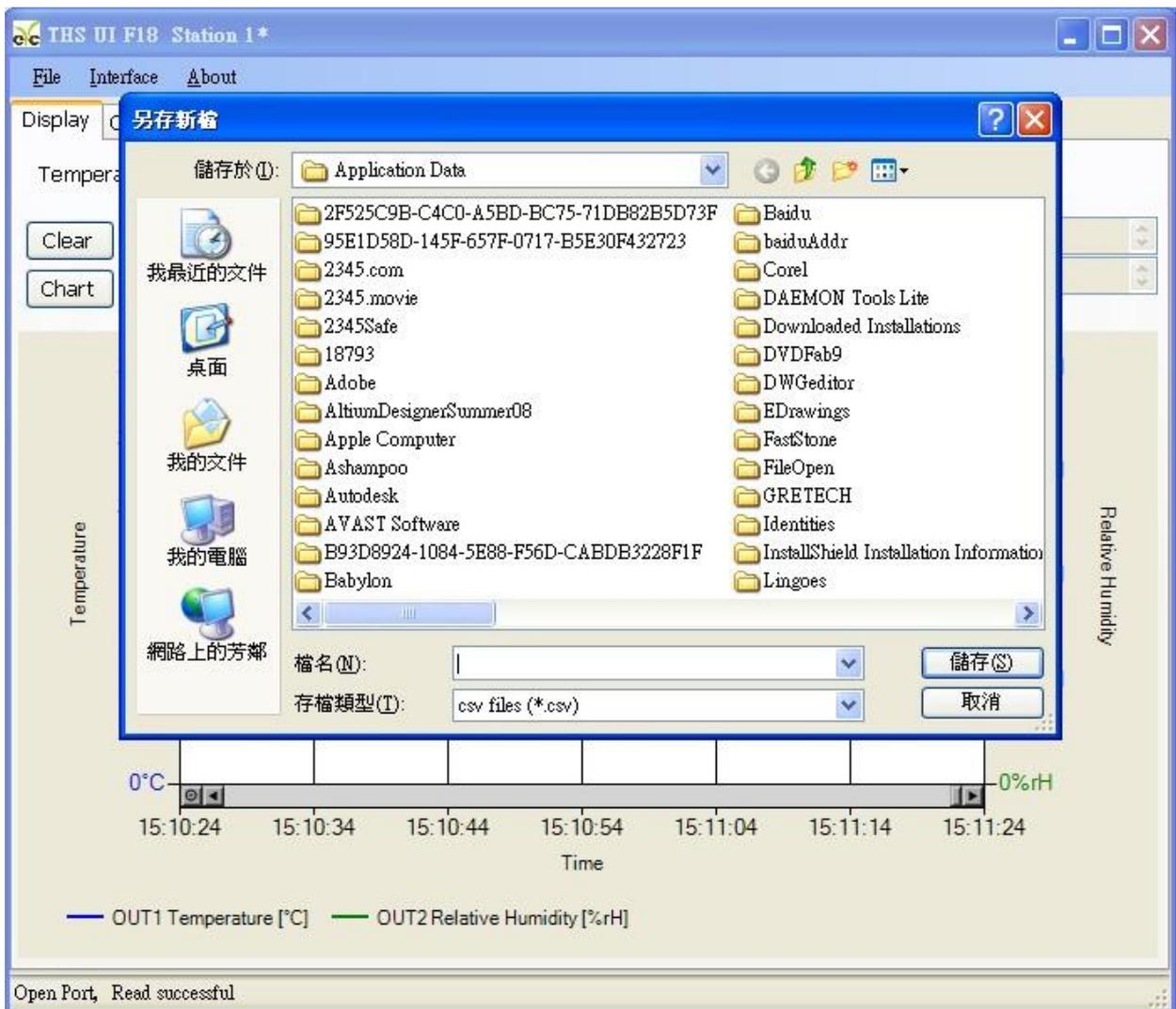
a. Log measuring range : Save the data measuring when the system start connecting before clicking the Export icon

a-1. Click Display > Export



a-2. Appoint path and Key in file name > save

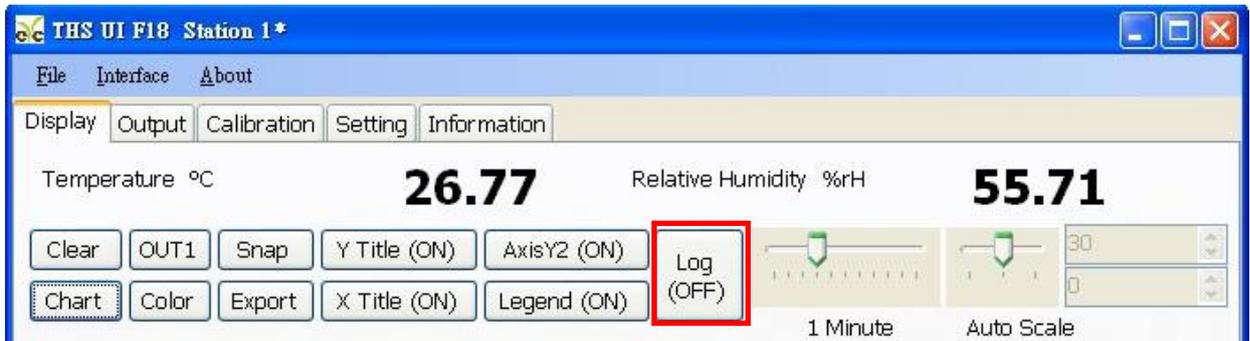
※1. If file name is some as the path name, the original file will be covered.



b. Log measuring data : Log the data which is on from start or off

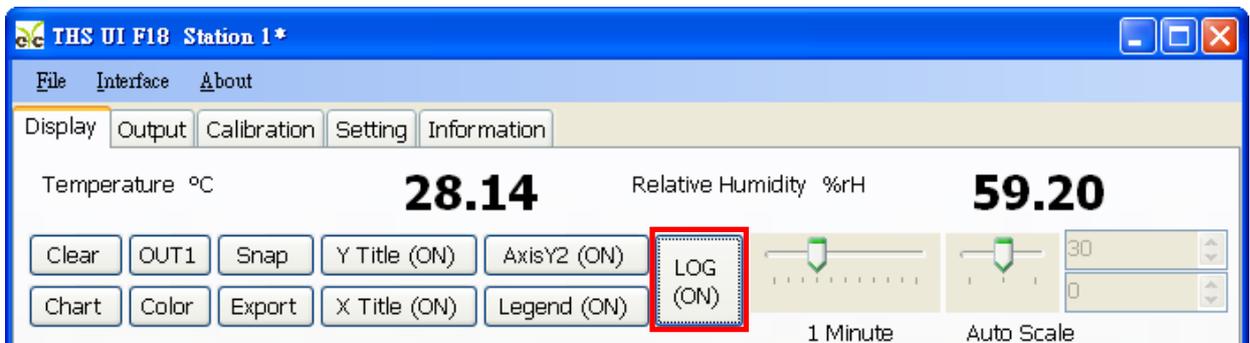
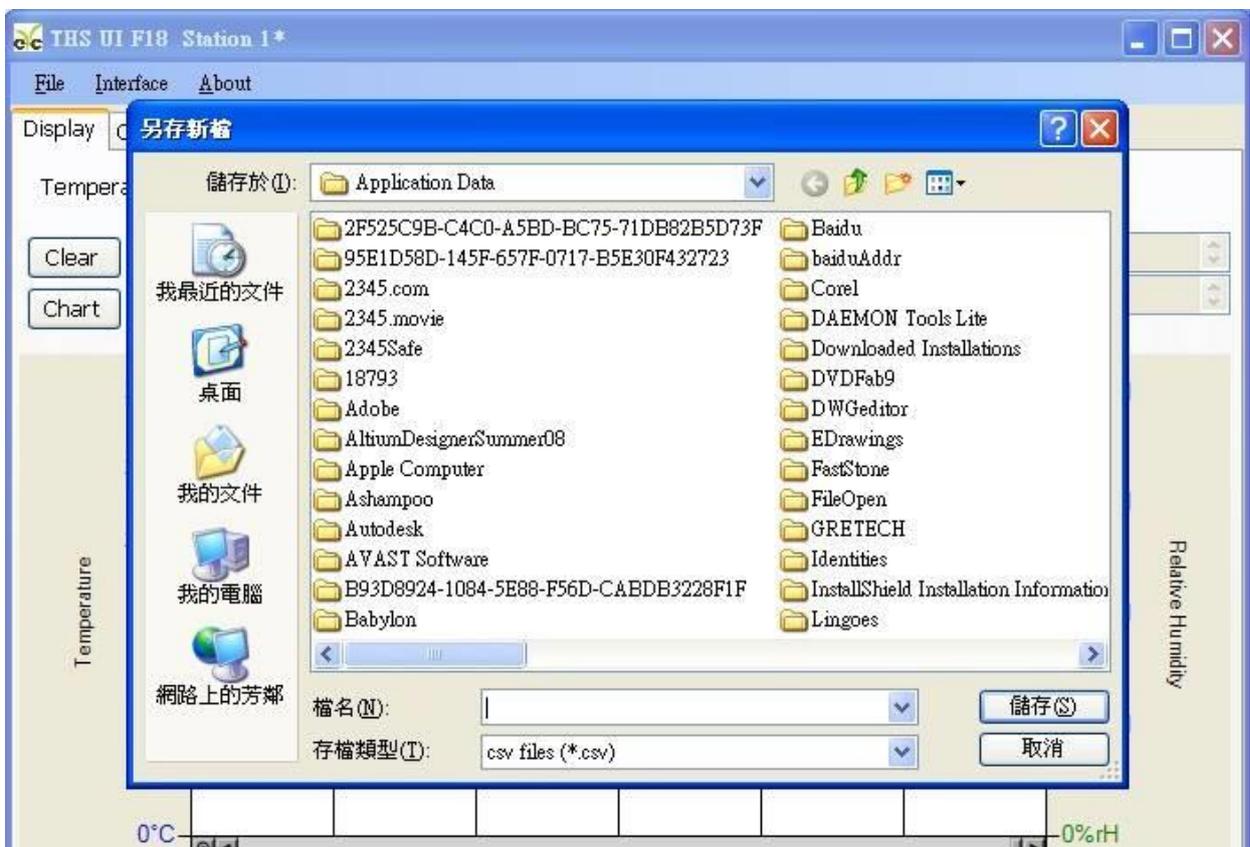
b-1. Display > Log(OFF)

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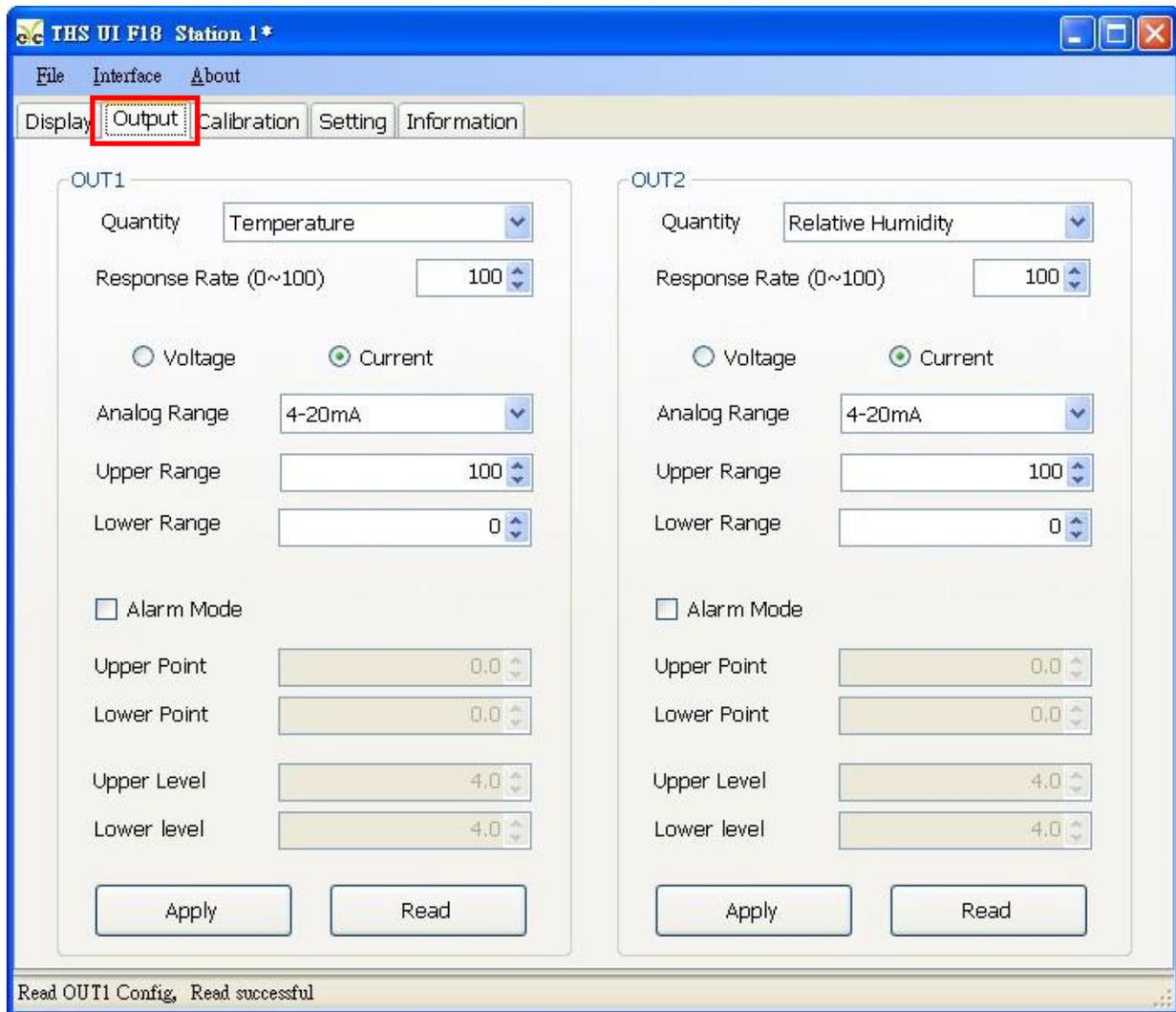
b-1. Appoint path and Key in file name > save > Log(ON)

- ※1. If file name is some as the path name, the original file will be covered.
- ※2. If logging records exceed 65536, the log file will be split 65536 records each file which the file name append “_NNN” and N start from 1.



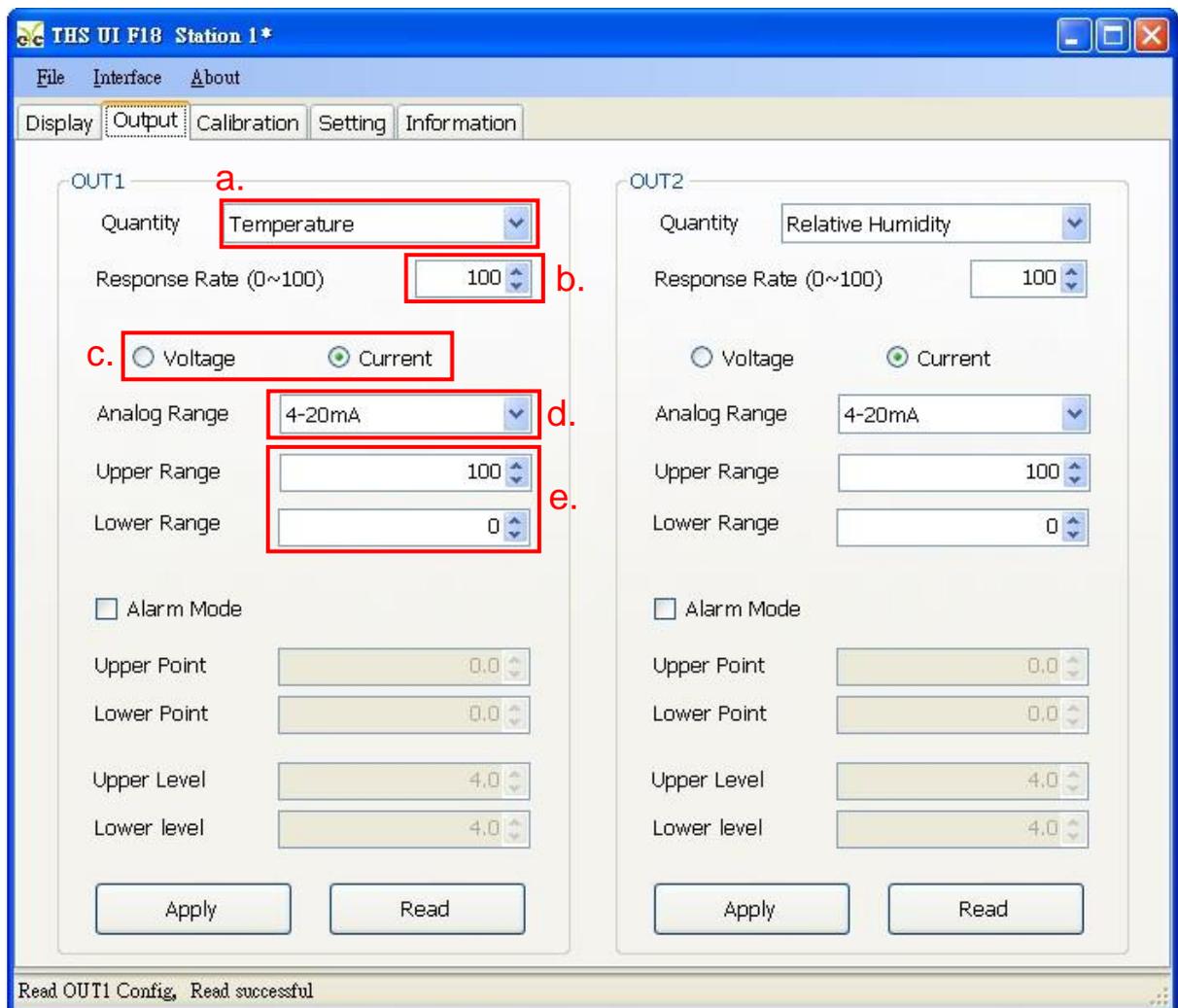
5.6 Choose parameter of Output

1. Click “Output”



2. Select relative parameters from Output1and Output2

- a. Output selection
- b. Responding time
- c. Voltage or currant Output
- d. Voltage or current analog range
- e. Upper and Lower point of Output



3. Click “Apply”

5.7 Temperature Calibration with two points

1. Calibrate upper point of temperature

a. Click "Calibration"

The screenshot shows the THS UI F18 Station 1* software interface. The 'Calibration' menu item is highlighted with a red box. The interface is divided into two main sections: Temperature and Relative Humidity.

Temperature Section:

- Buttons: UPPER POINT, LOWER POINT, OFFSET POINT, RECALL FACTORY CALIB
- Current reading: Tb now 35.69°C
- Table:

	Tunit [°C]	Tstd [°C]
▶		
- Buttons: WRITE, READ, CLEAR, RECALL

Relative Humidity Section:

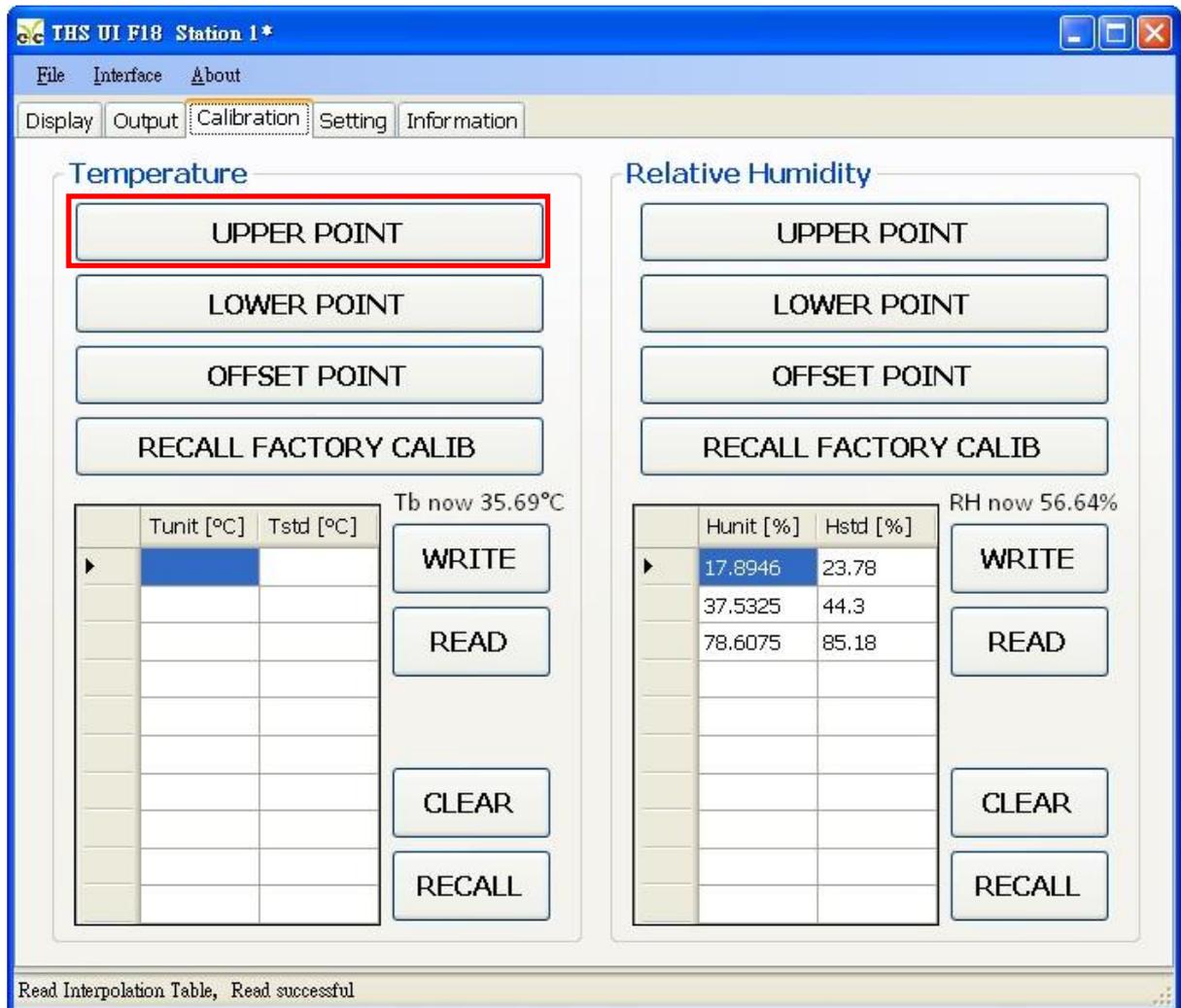
- Buttons: UPPER POINT, LOWER POINT, OFFSET POINT, RECALL FACTORY CALIB
- Current reading: RH now 56.64%
- Table:

	Hunit [%]	Hstd [%]
▶	17.8946	23.78
	37.5325	44.3
	78.6075	85.18
- Buttons: WRITE, READ, CLEAR, RECALL

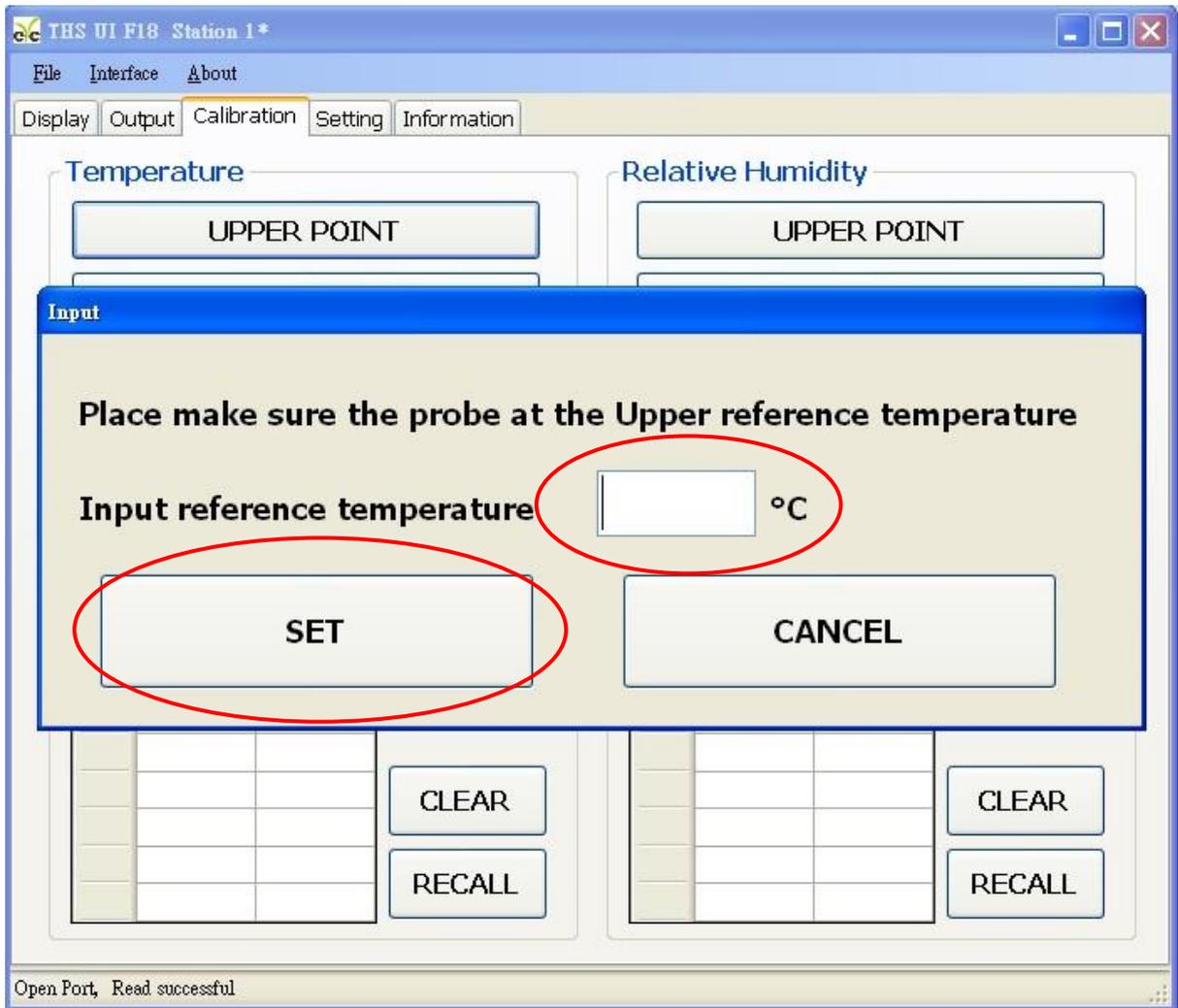
Read Interpolation Table, Read successful

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- b. Put the sensor unit of product in the temperature control box, and adjust the upper point of temperature (ex: 100°C)
- c. Wait the temperature of control box is becoming stable
- d. Click Temperature > UPPER POINT



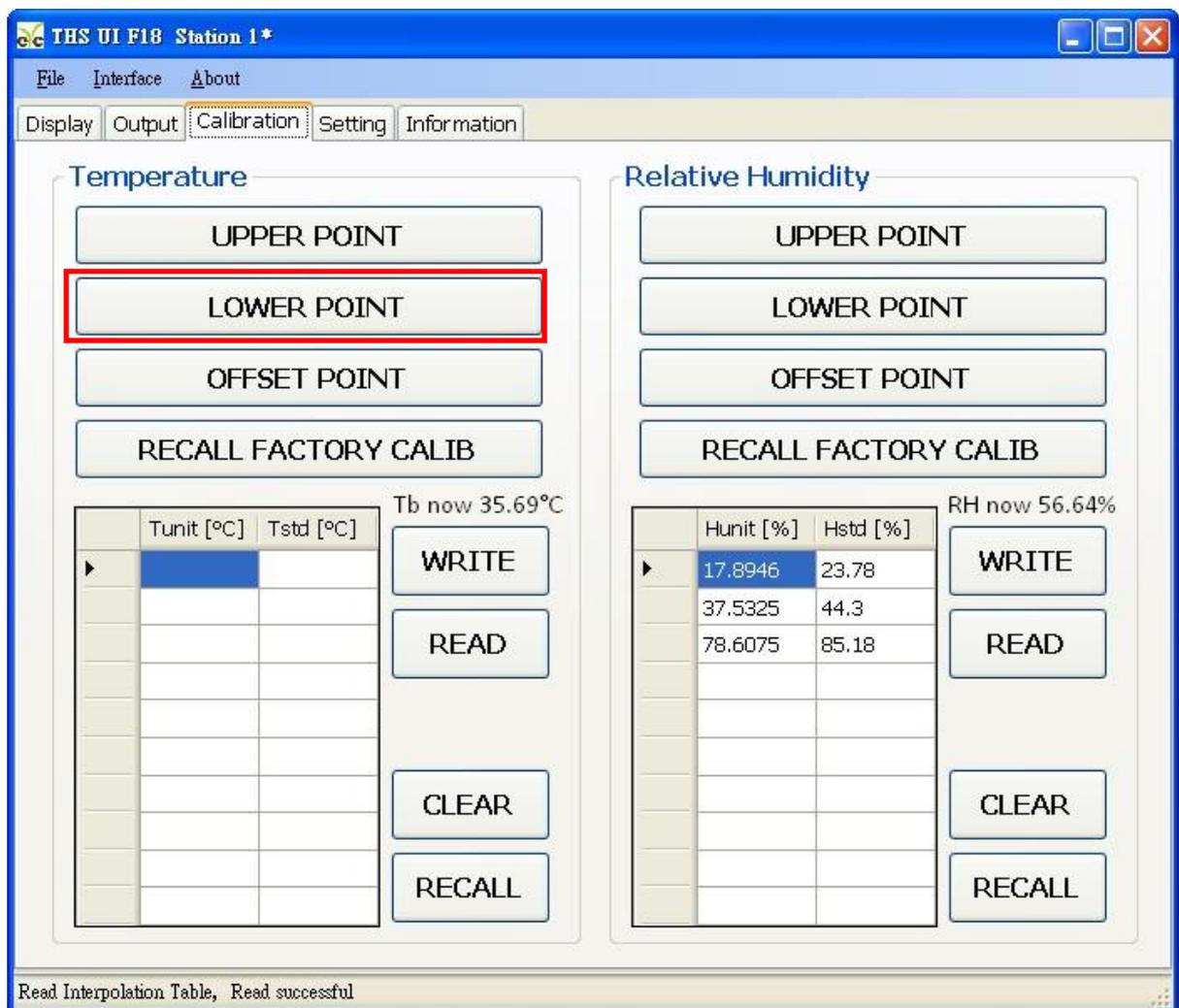
- e. Input the reference temperature, then click "SET"



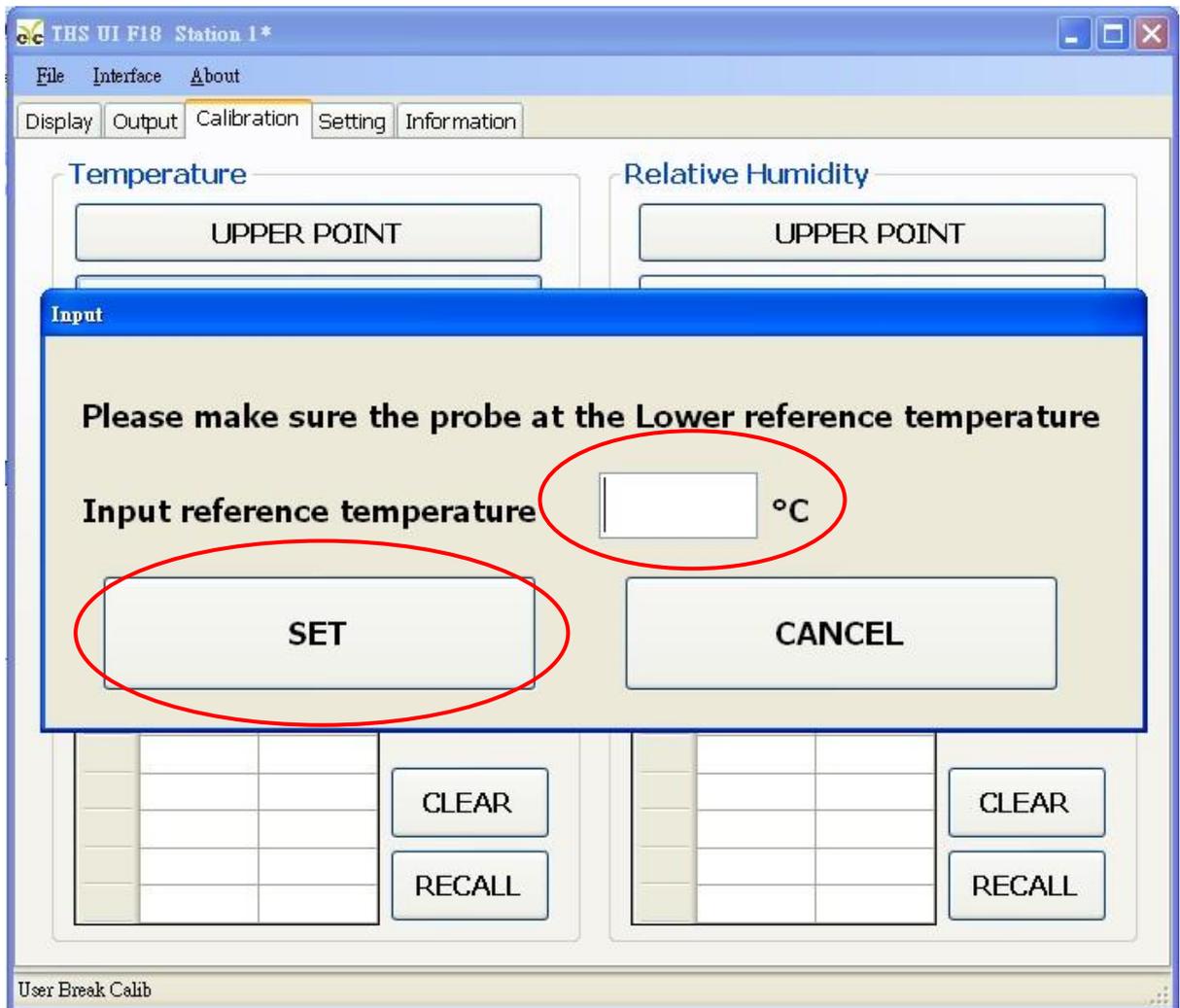
- f. That calibrating upper point temperature is done.

2. Calibrate lower point of temperature

- a. Put the sensor unit of product in the temperature control box, and adjust the lower point of temperature (ex: 0°C)
- b. The difference temperature between Upper and Lower point must be at least 30°C.
- c. Wait the temperature of control box is becoming stable
- d. Click Temperature > LOWER POINT



- e. Input reference temperature, then click "SET"

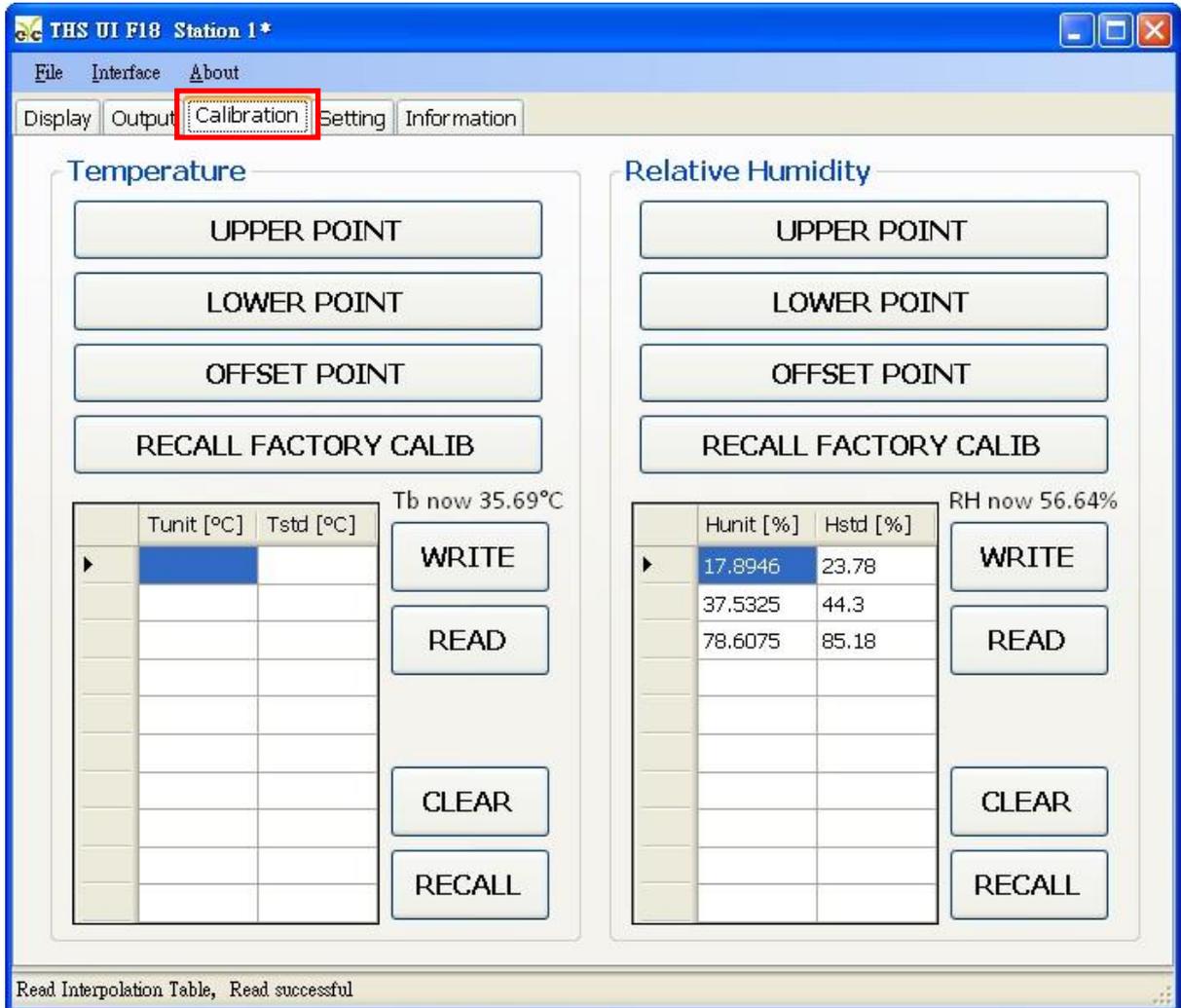


- f. That calibrating lower point temperature is done.

5.8 Humidity Calibration with two points

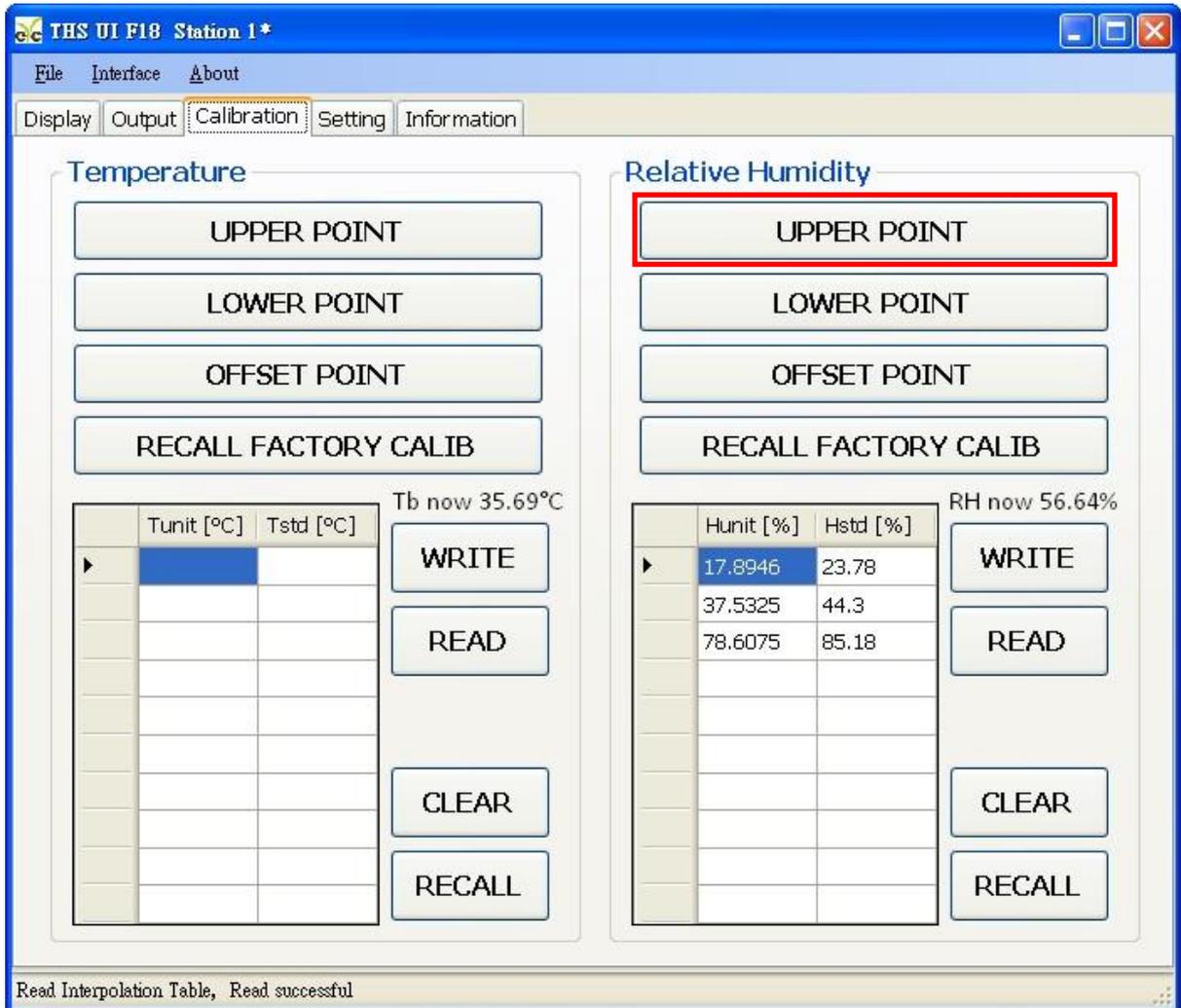
1. Calibrate Upper point of humidity

- a. Click "Calibration"

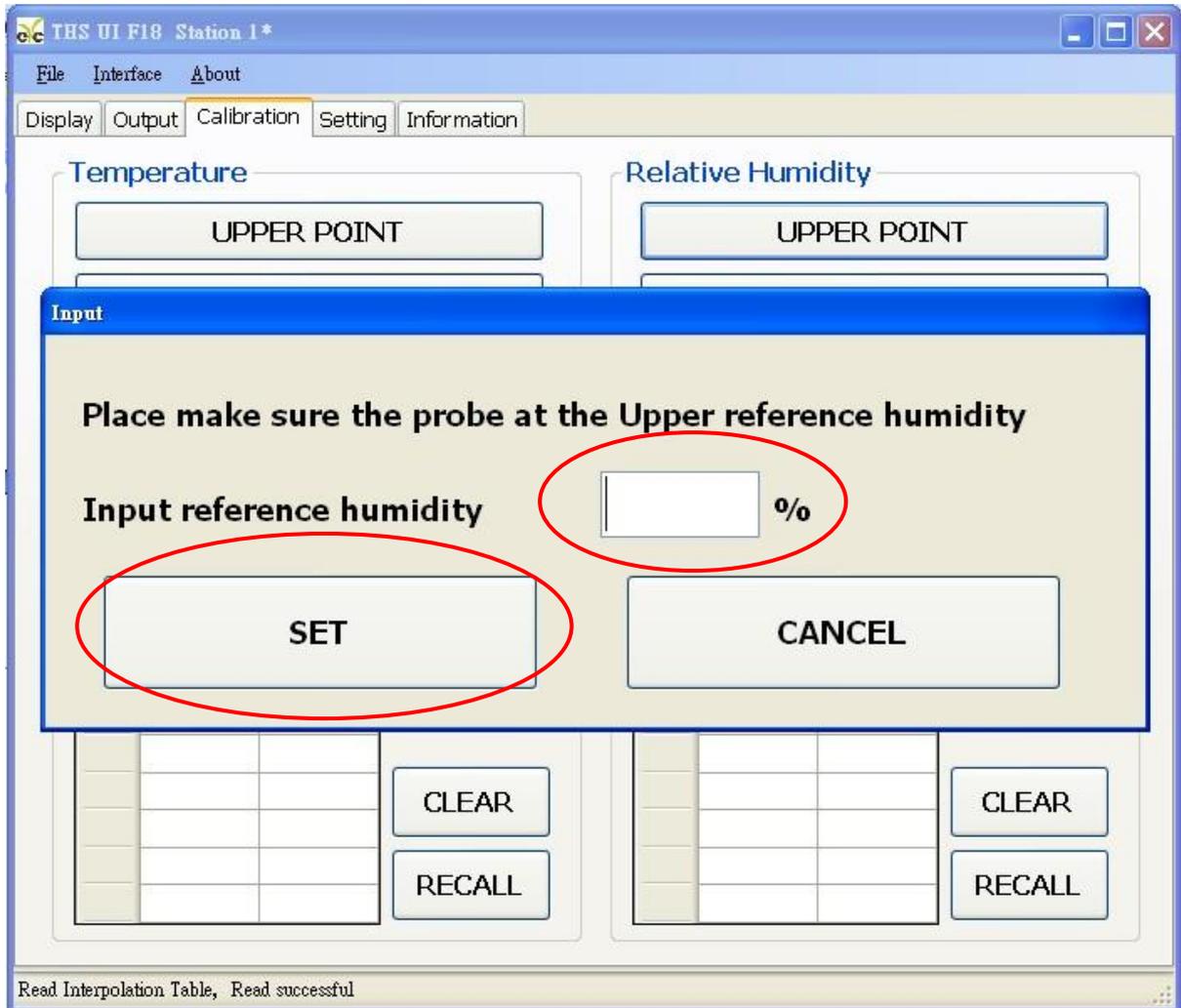


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- b. Put the sensor unit of product in the humidity control box, and adjust upper point of humidity (ex: RH 80%)
- c. Wait the humidity of control box is becoming stable.
- d. Click Relative Humidity > UPPER POINT



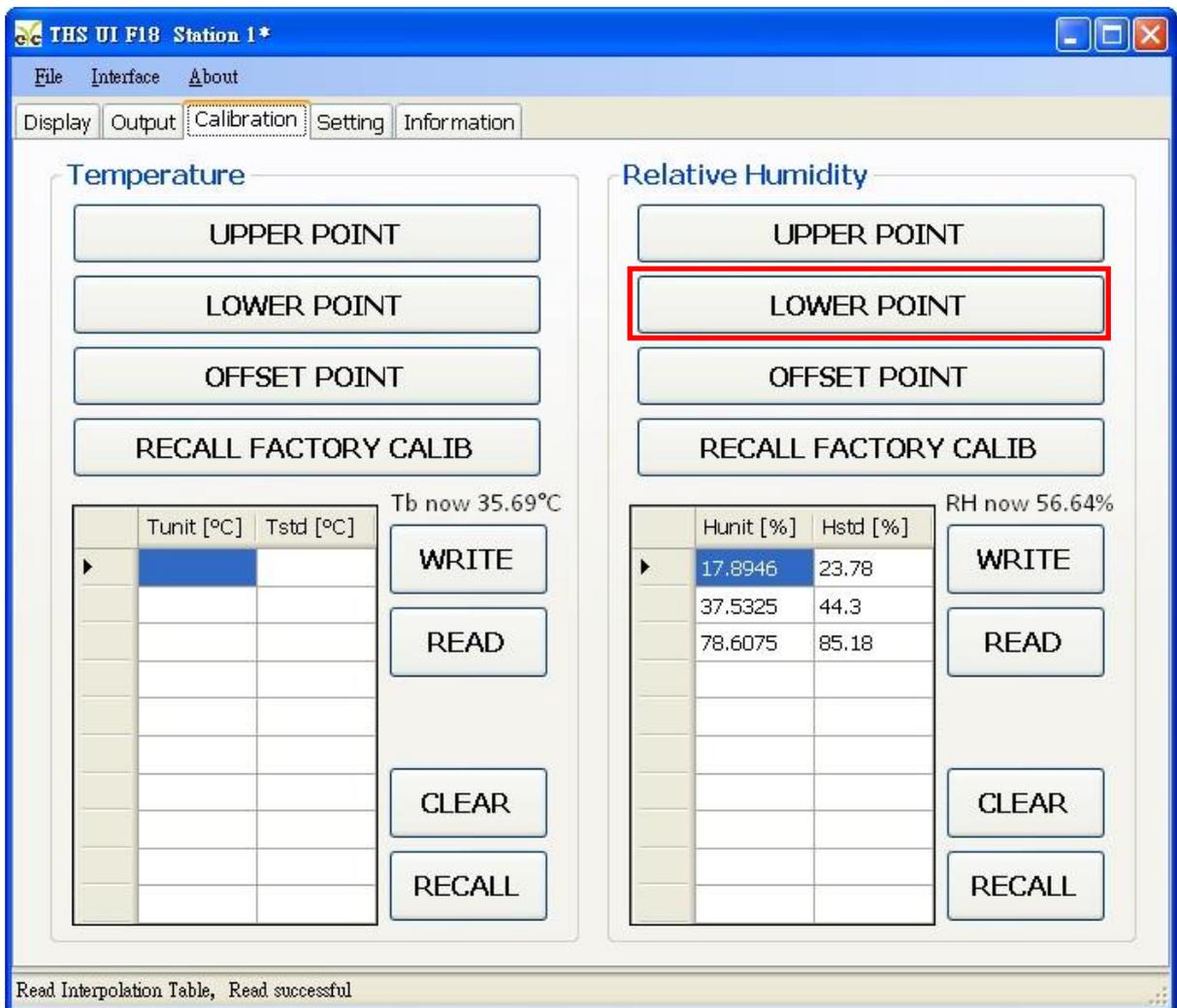
- e. Input reference humidity, then click "SET"



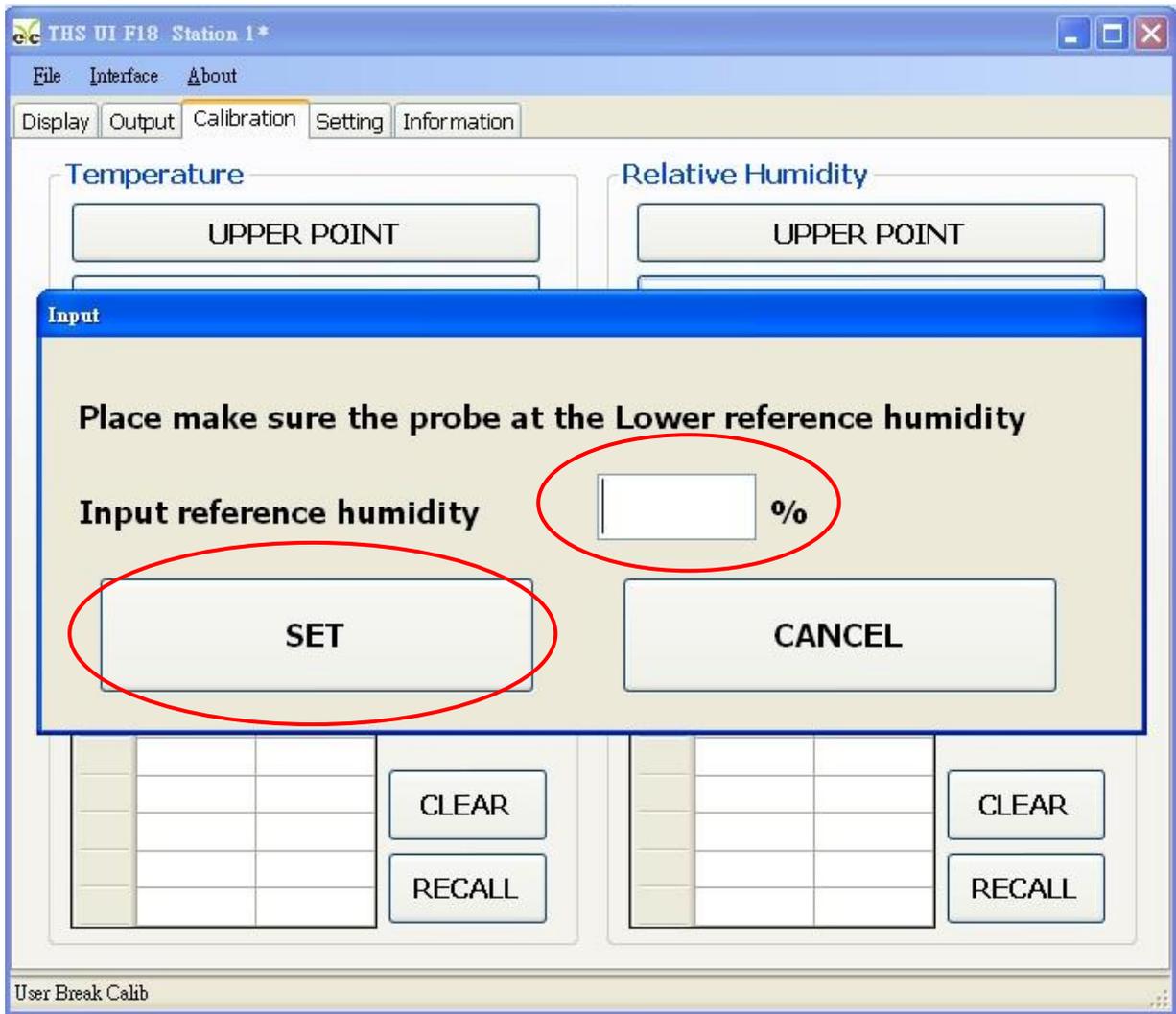
- f. That calibrating upper point humidity is done.

2. Calibrate humidity lower point

- a. Put the sensor unit of product in the humidity control box, and adjust lower point of humidity (ex: RH 20%)
- b. Wait the humidity of control box is becoming stable.
- c. Click Relative Humidity > LOWER POINT



- d. Input reference humidity, then click "SET"



- e. That calibrating lower point humidity is done.

5.9 Temperature Calibration with signal points

1. Click “Calibration”

The screenshot shows the 'Calibration' tab selected in the software interface. The interface is split into two main sections: Temperature and Relative Humidity.

Temperature Section:

- Buttons: UPPER POINT, LOWER POINT, OFFSET POINT, RECALL FACTORY CALIB
- Current reading: Tb now 35.69°C
- Table:

Tunit [°C]	Tstd [°C]
- Controls: WRITE, READ, CLEAR, RECALL

Relative Humidity Section:

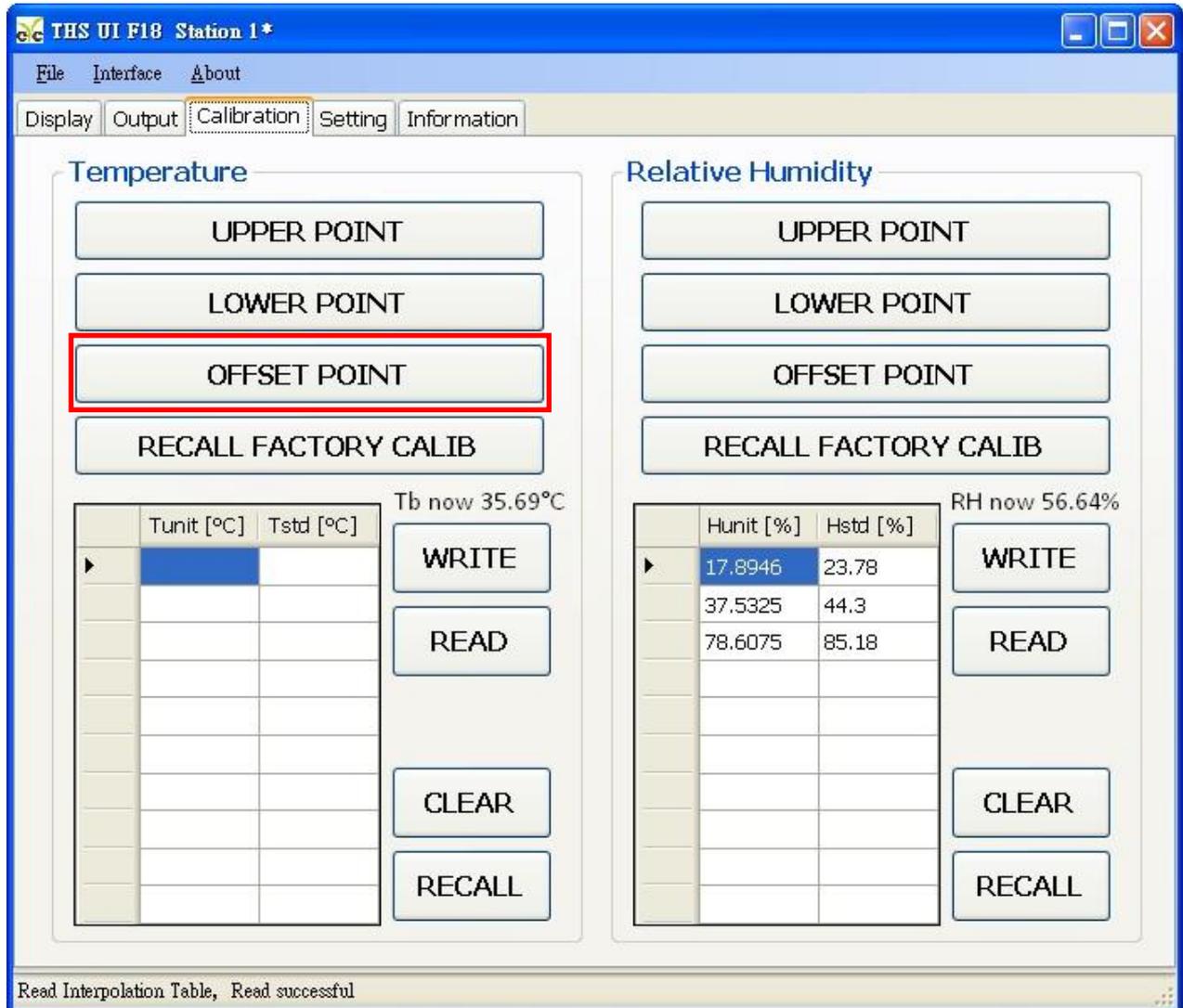
- Buttons: UPPER POINT, LOWER POINT, OFFSET POINT, RECALL FACTORY CALIB
- Current reading: RH now 56.64%
- Table:

Hunit [%]	Hstd [%]
17.8946	23.78
37.5325	44.3
78.6075	85.18
- Controls: WRITE, READ, CLEAR, RECALL

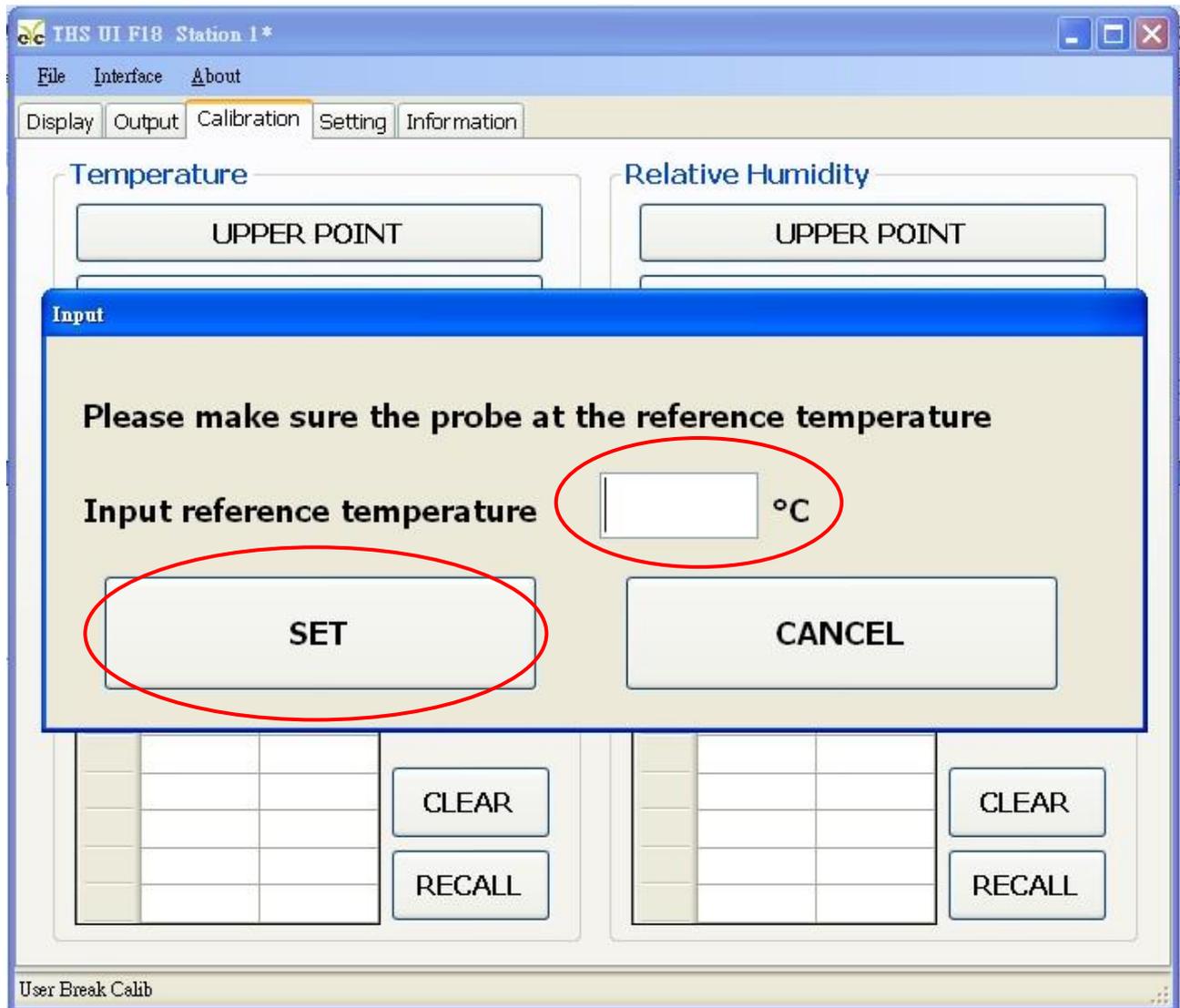
Status bar: Read Interpolation Table, Read successful

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2. Put the sensor unit of product in the temperature control box, and adjust the temperature point which you want to calibrate (ex: 50°C)
3. Wait the temperature of control box is becoming stable.
4. Click Temperature > OFFSET POINT



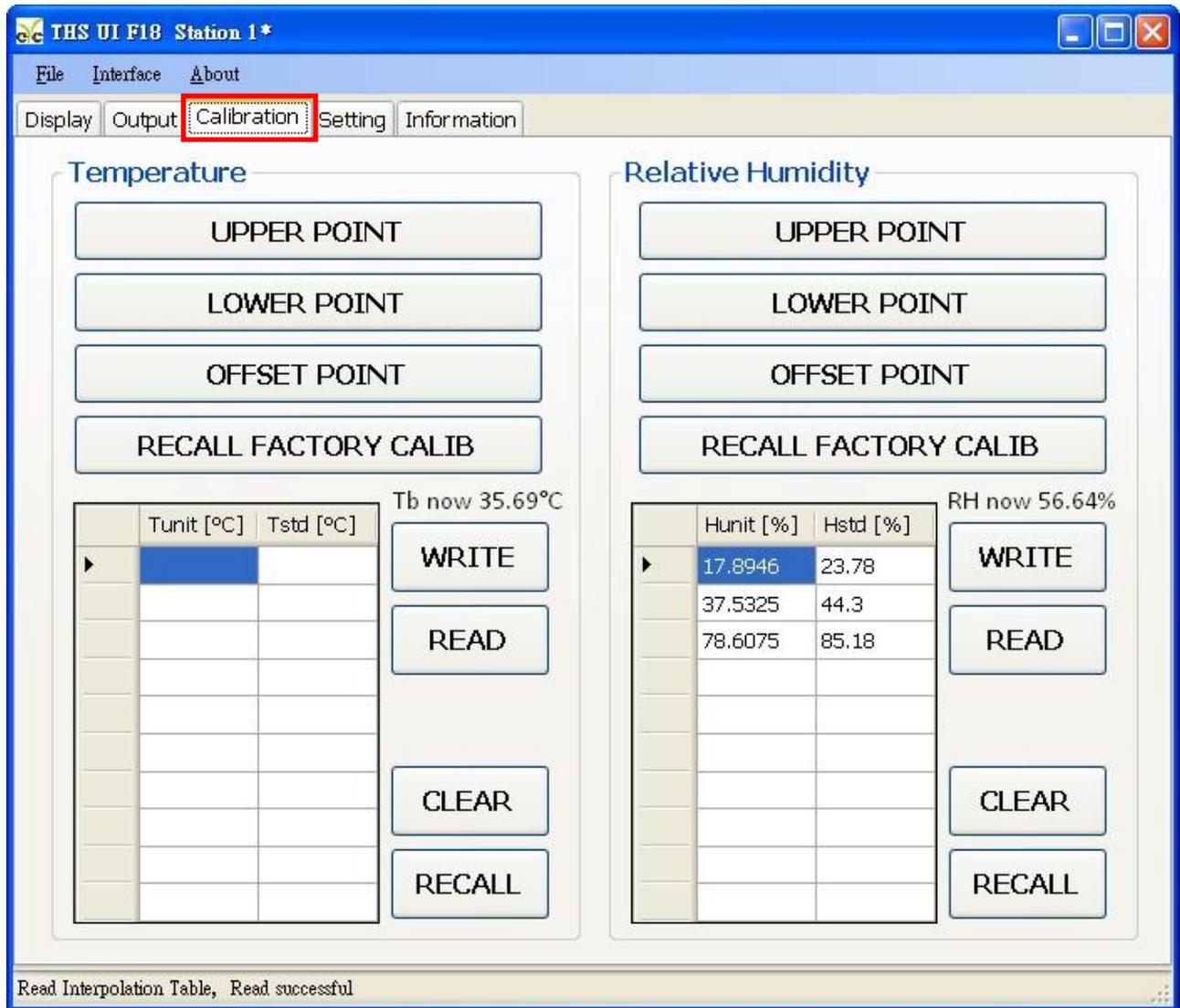
5. Input reference temperature, then click "SET"



6. That calibrating signal point temperature is done.

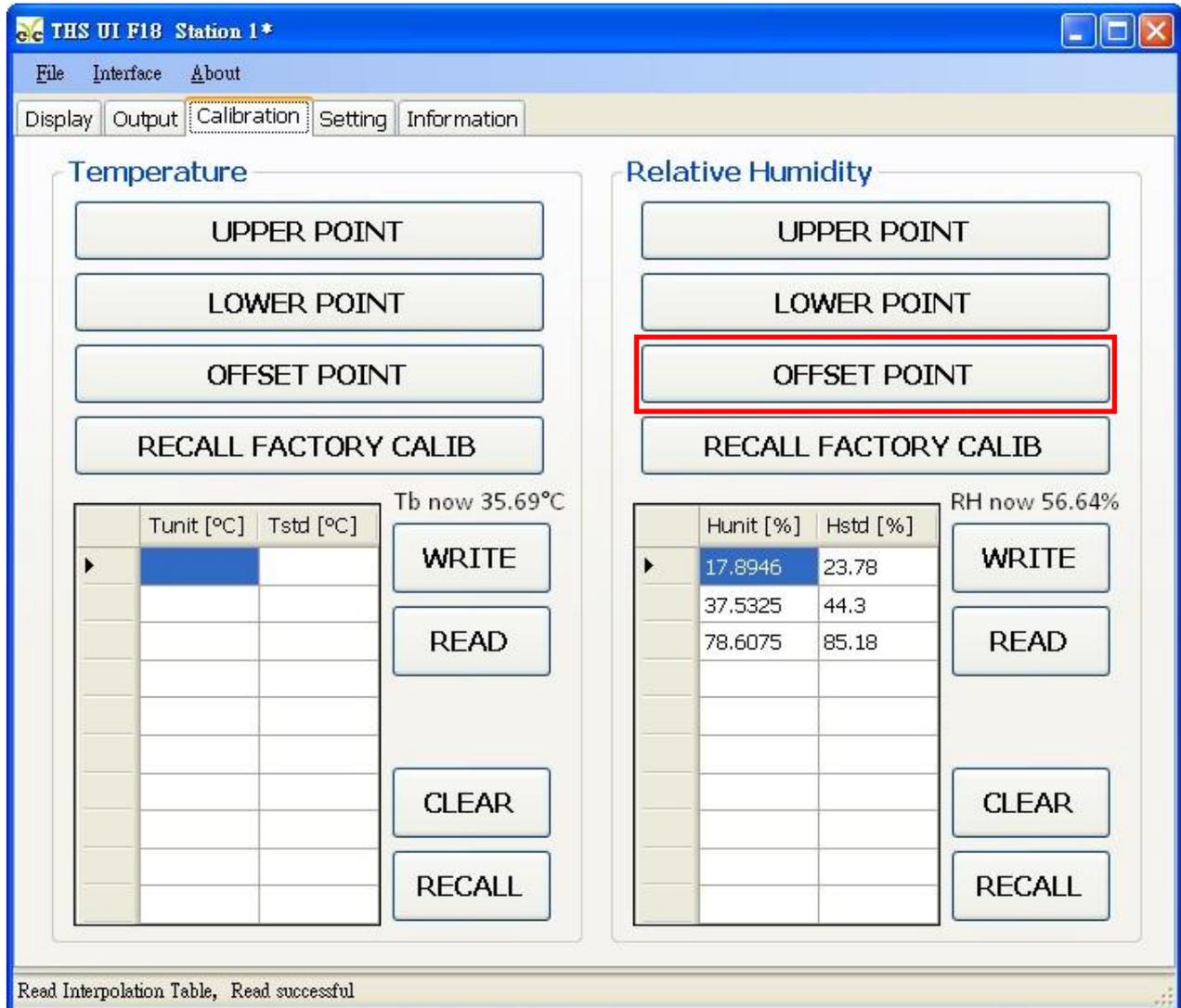
5.10 Humidity Calibration with signal point

1. Click "Calibration"

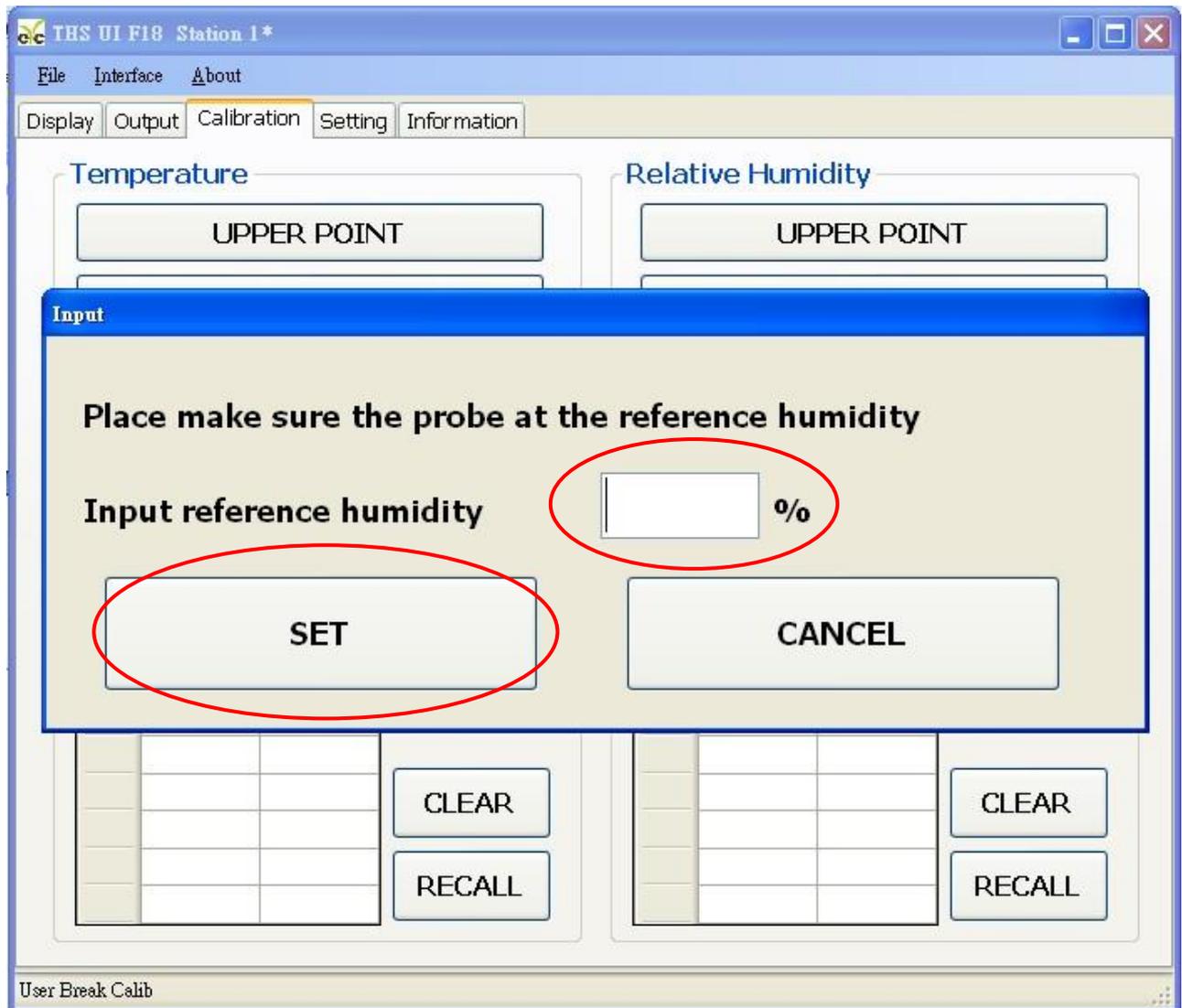


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2. Put the sensor unit of product in humidity control box, then adjust the humidity point which you want to calibrate (ex: 50%)
3. Wait the humidity of control box is becoming stable.
4. Click Relative Humidity > OFFSET POINT



5. Input reference humidity, and then click "SET"

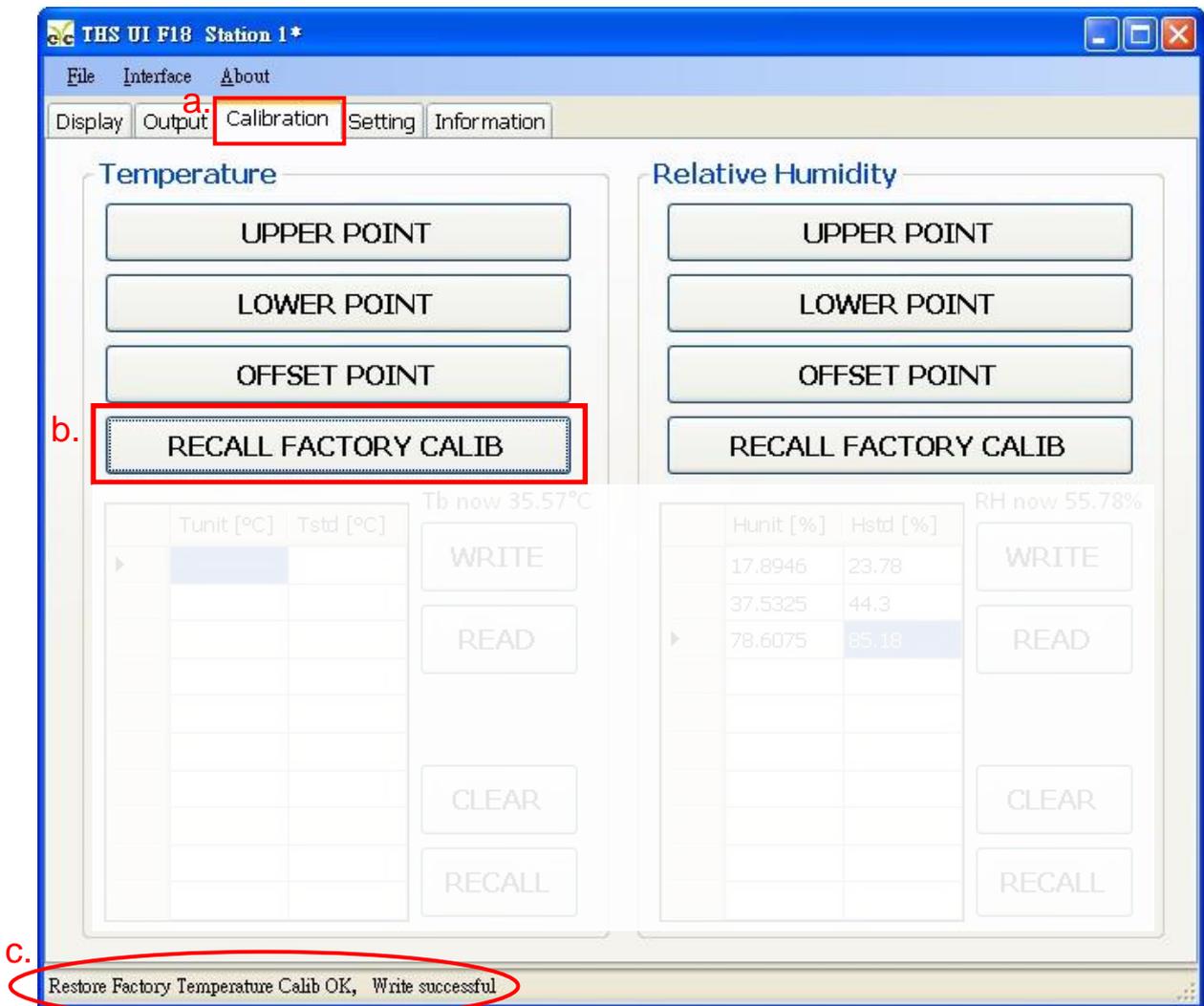


6. That calibrating signal point humidity is done.

5.11 Restore factory setting of signal/two point(s)

1. Restore factory setting temperature

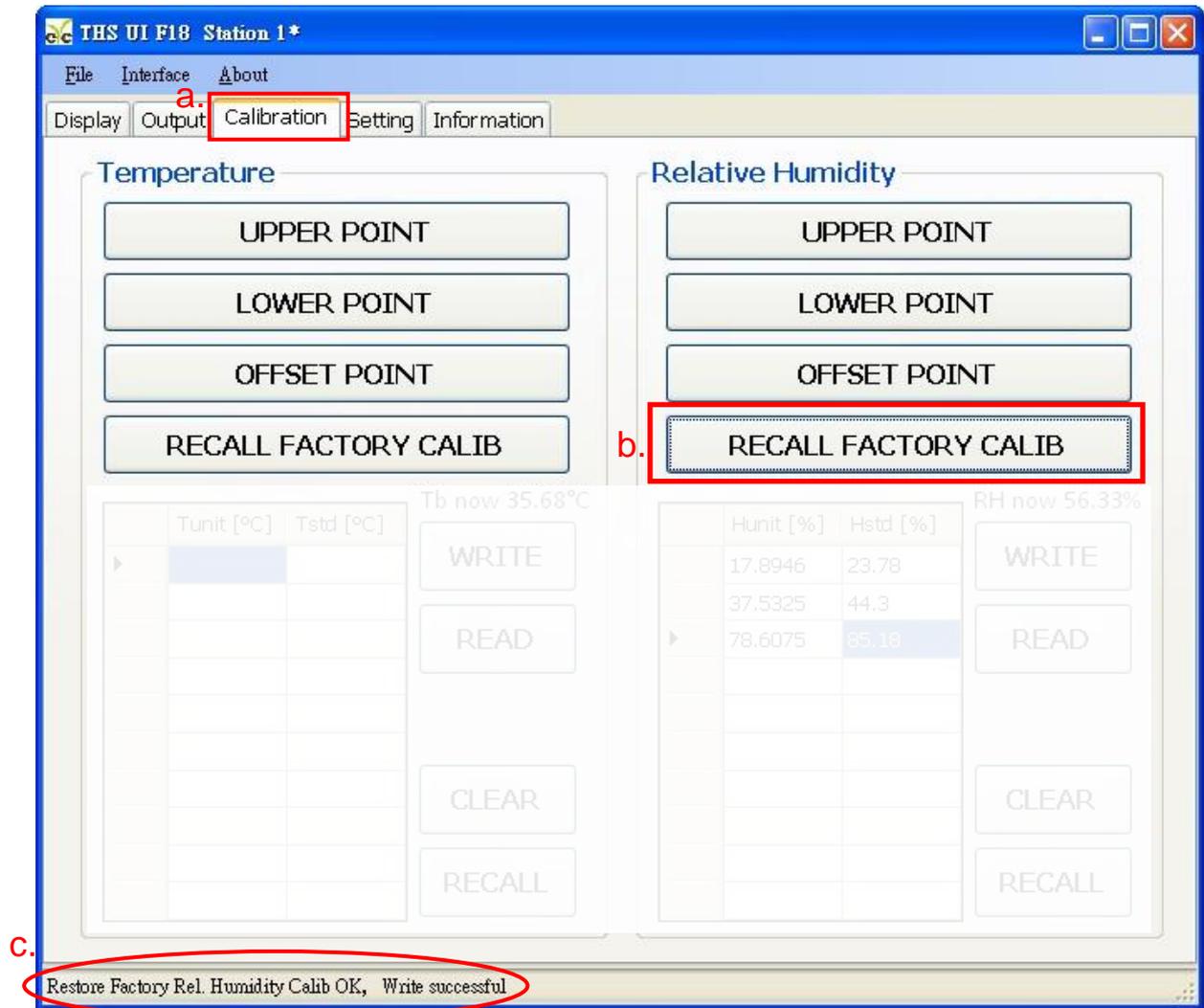
- a. Click “Calibration”
- b. Click temperature > RECALL FACTORY CALIB
- c. Show ”Restore Factory Temperature Calib OK, Write successful”



- d. That restore temperature of factory setting is done.

2. Restore humidity of factory setting

- a. Click "Calibration"
- b. Click Relative Humidity > RECALL FACTORY CALIB
- c. Show "Restore Factory Rel. Humidity Calib OK, Write successful"

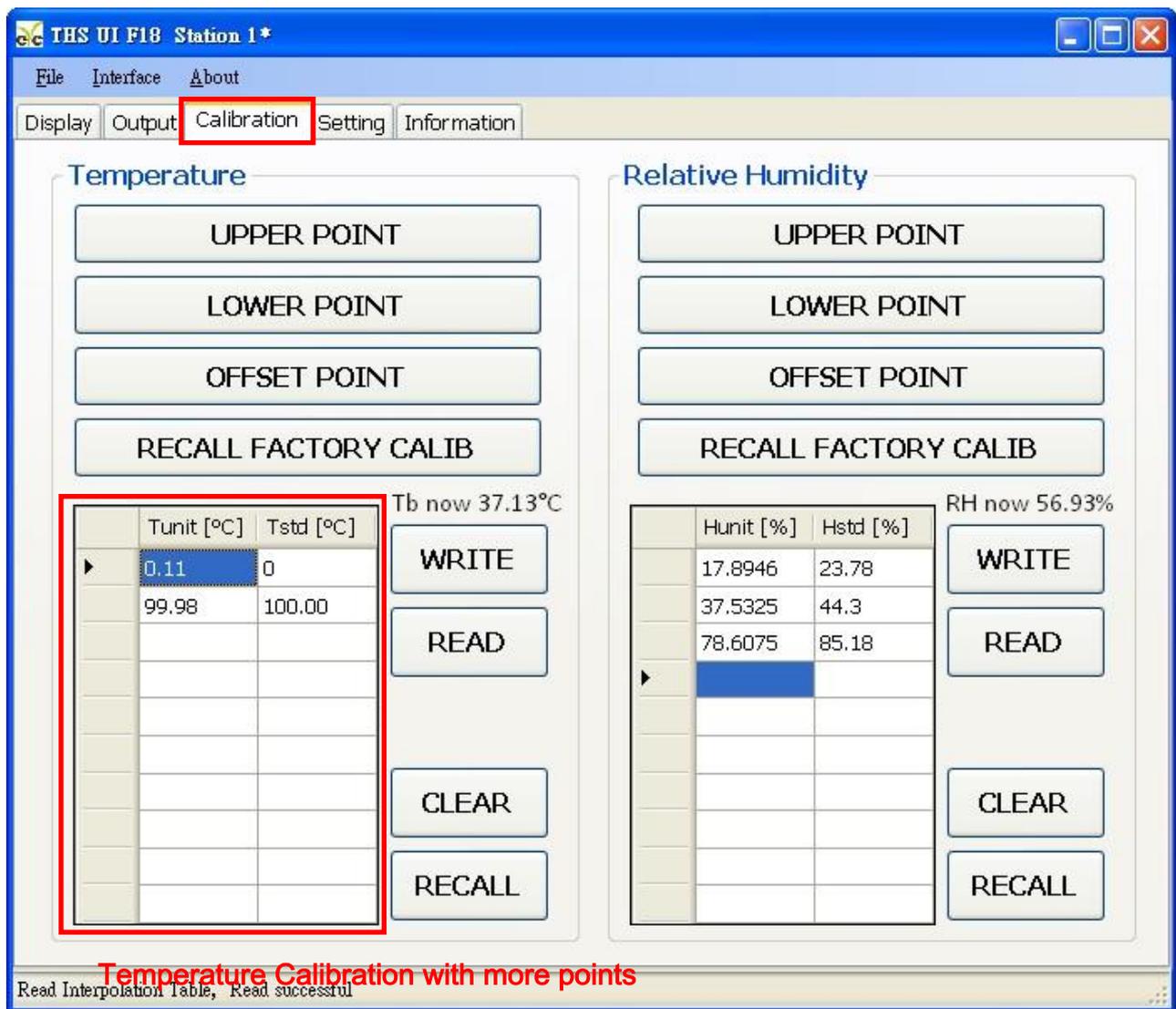


- d. That restore humidity of factory setting is done.

5.12 Temperature Calibration with more points

※ Because of that the product has high accuracy and using this calibration way can influence linear accuracy, we do not suggest to use this calibration way.

1. click "Calibration"



Statement : The existing value is record of more points of calibrating which was executed by factory when operators log in Calibration page at the first time.

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- Put the sensor unit of product in the environment of temperature which you want to calibrate
- Wait the environment of temperature is becoming stable
- Retain the factory setting :

a. Input the value which you want to calibrate in the Temperature area (ex: 25°C)

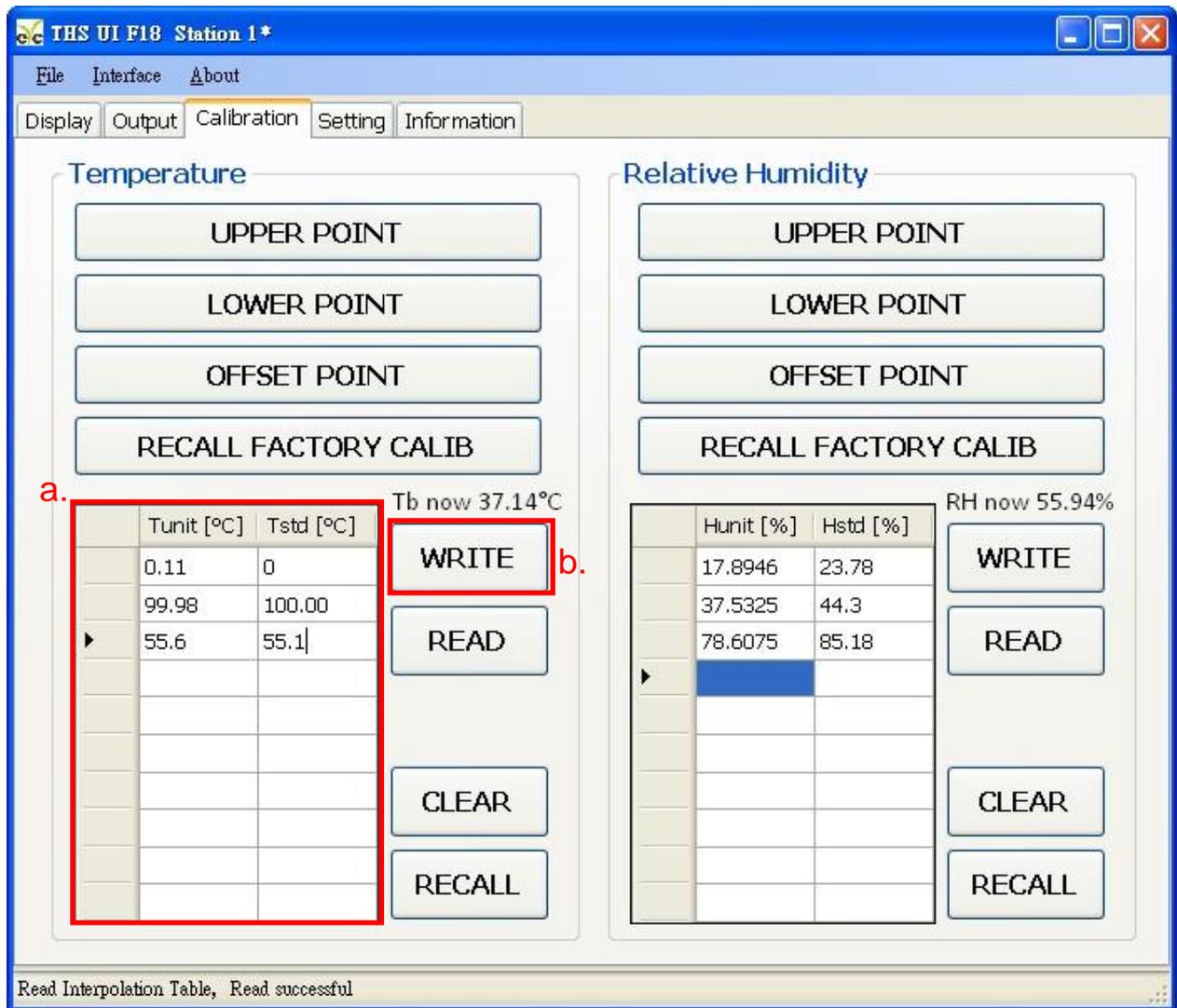
a-1. Tunit[°C] Value which product shows

a-2. Tstd[°C] Standard calibration value

※1 : Please enter calibration points in the blank, 10 points maximal.

※2 : The interval between two points should be 10°C above.

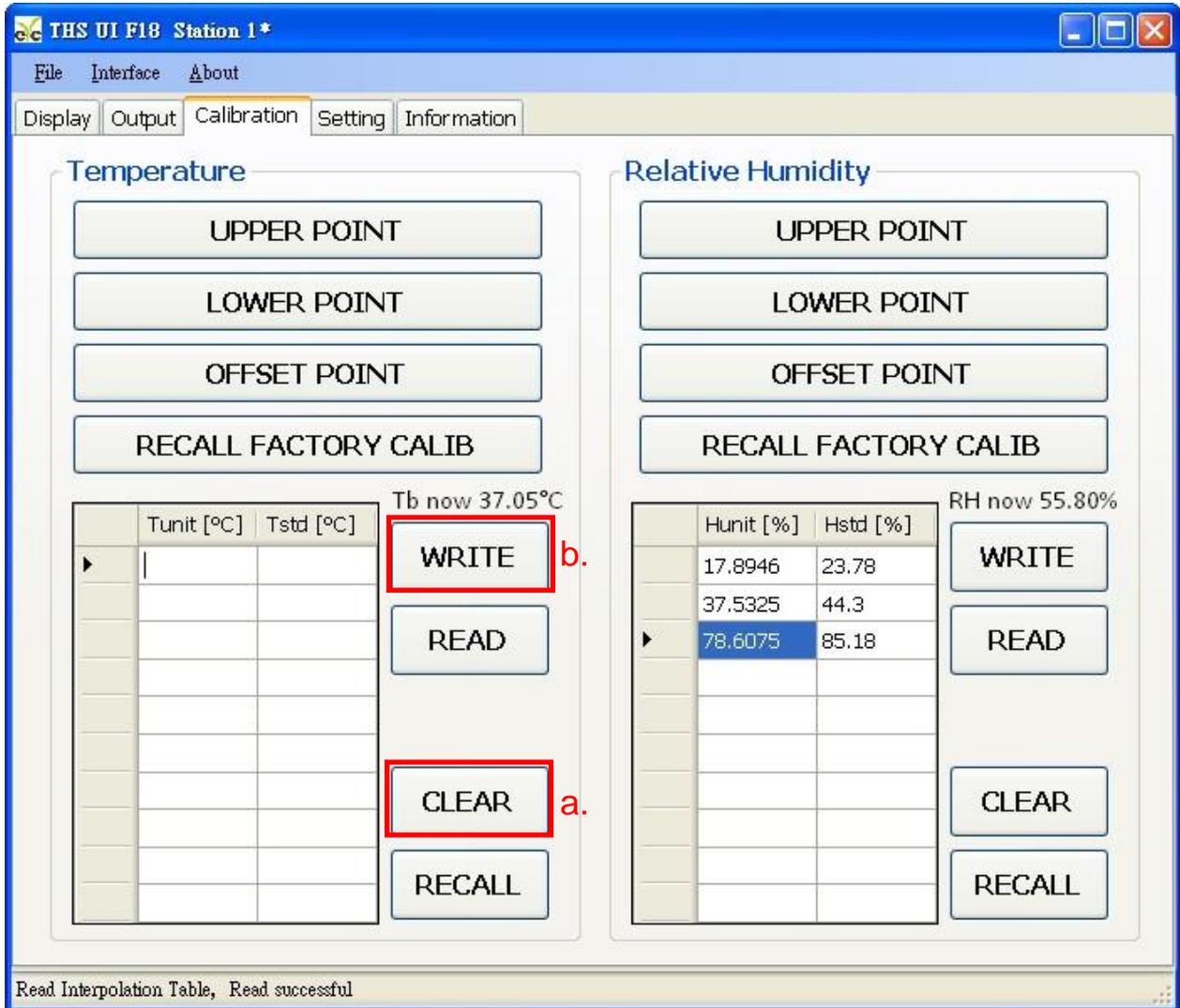
※3 : Execute step 6 when you want to repeat the calibration points and factory setting points or the temperature is less than 10°C.



b. click Temperature > WRITE

5. Delete factory setting :

- a. click Temperature > CLEAR (clear data)
- b. Click Temperature > WRITE (clear factory setting)



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c. Input the value which you want to calibrate

c-1. Tunit[°C] : Value which product shows

c-2. Tstd[°C] : Standard value of calibration

※1 : Please enter calibration points in the blank, 10 points maximal.

※2 : The interval between two points should be 10°C above.

The screenshot shows the 'Calibration' tab of the TBS UI F18 Station 1* software. It is divided into two main sections: 'Temperature' and 'Relative Humidity'. Each section has four buttons: 'UPPER POINT', 'LOWER POINT', 'OFFSET POINT', and 'RECALL FACTORY CALIB'. Below these buttons are two tables for data entry. The 'Temperature' table has columns for 'Tunit [°C]' and 'Tstd [°C]'. The 'Relative Humidity' table has columns for 'Hunit [%]' and 'Hstd [%]'. Both tables have a 'WRITE' button to the right of the data entry area. A red box highlights the 'WRITE' button in the Temperature section, and a red arrow points to it from the letter 'd.'. The current temperature is 36.71°C and the current relative humidity is 57.54%. A status bar at the bottom reads 'Read Interpolation Table, Read successful'.

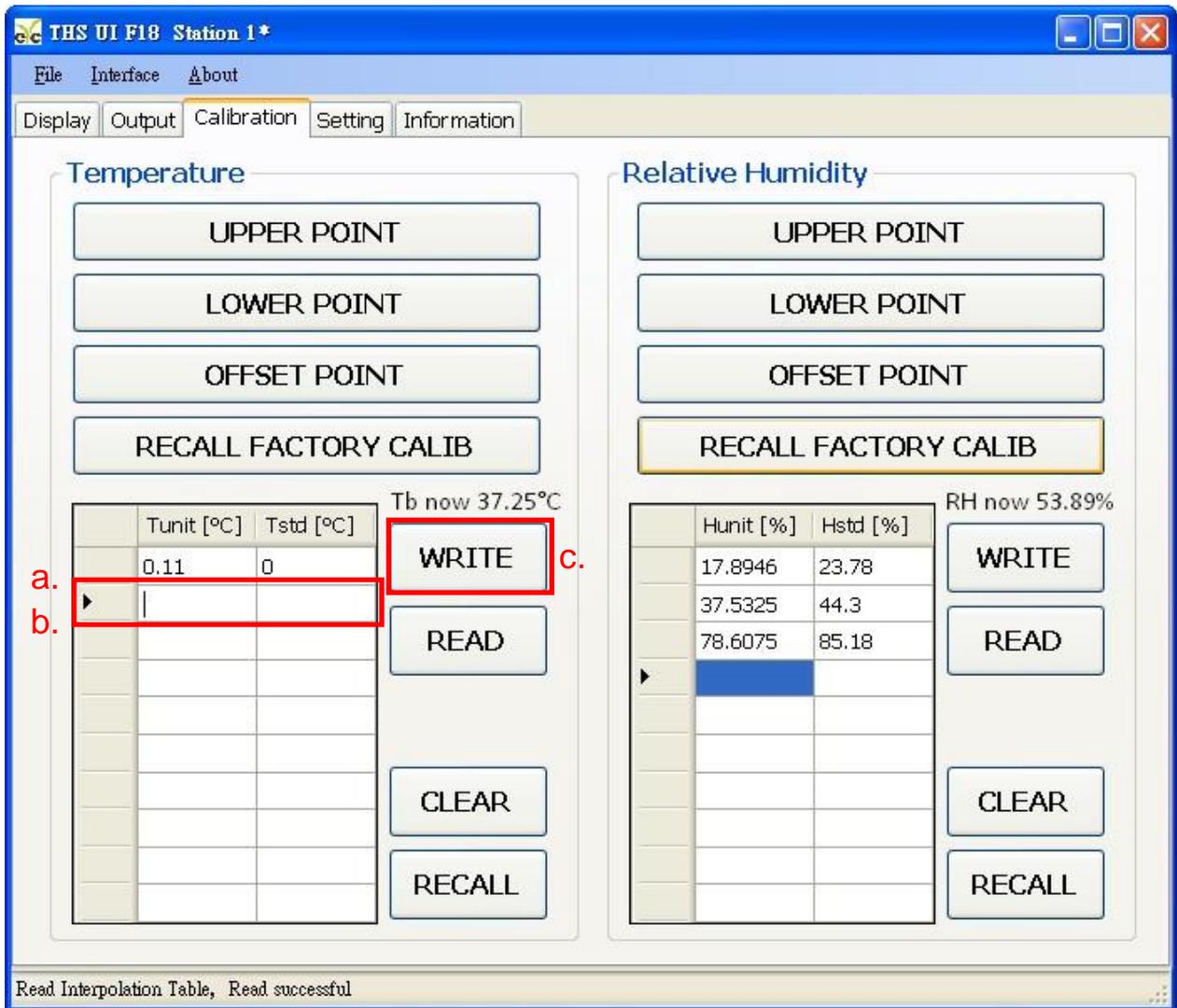
	Tunit [°C]	Tstd [°C]
	20.3	20.9
	9.5	9.8
	35.0	35.5
▶	68.2	67.9

	Hunit [%]	Hstd [%]
	17.8946	23.78
	37.5325	44.3
	78.6075	85.18

d. click Temperature > WRITE

6. Retain the part of factory setting :

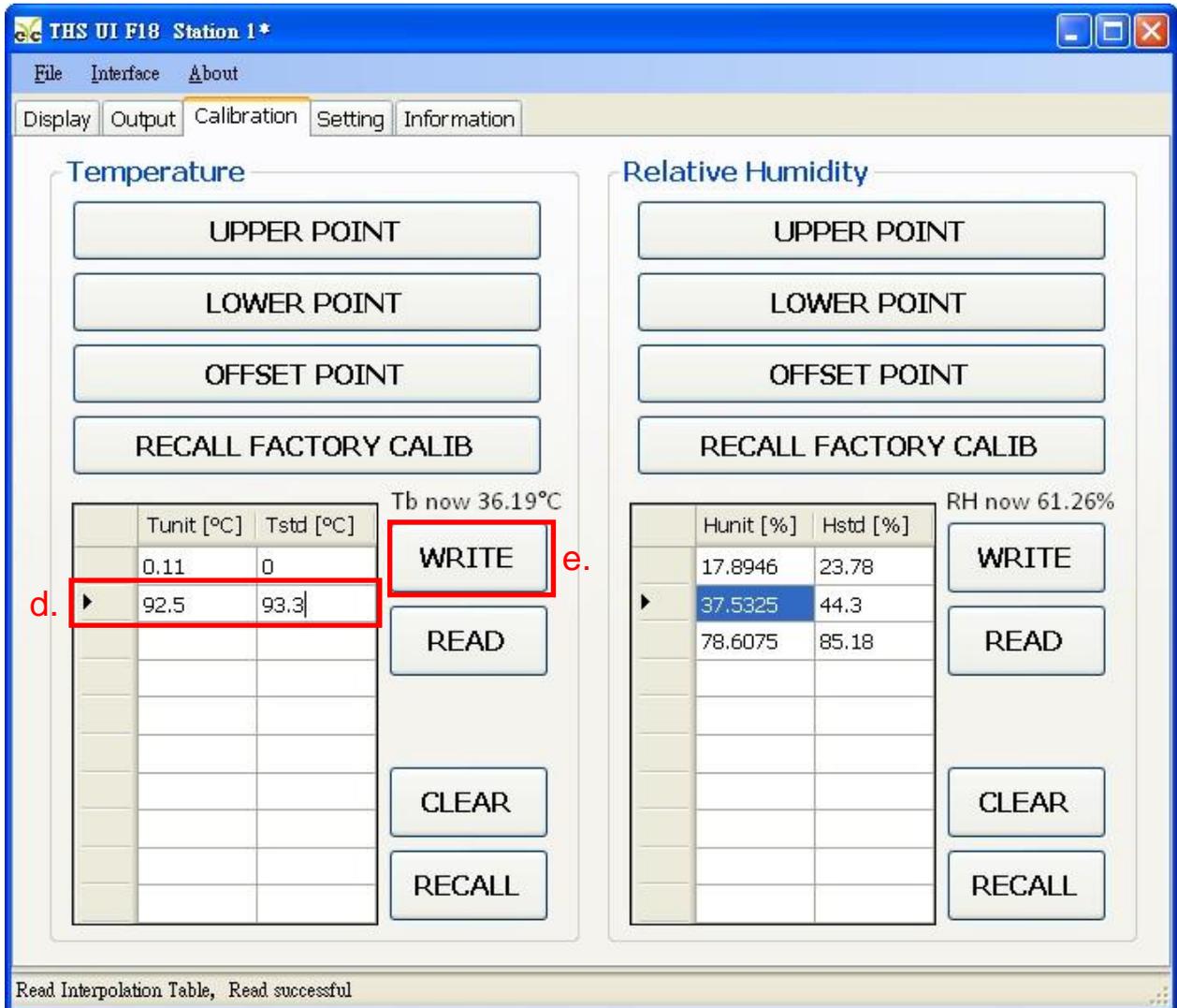
- a. Click left keyboard twice on the mouse on the factory setting which you want to delete
- b. Click delete icon of Keyboard or right keyboard of mouse to clear data
- c. Click Temperature > WRITE (clear factory setting)



d. Input the value which you want to calibrate

d-1. Tunit[%] : Value which product shows

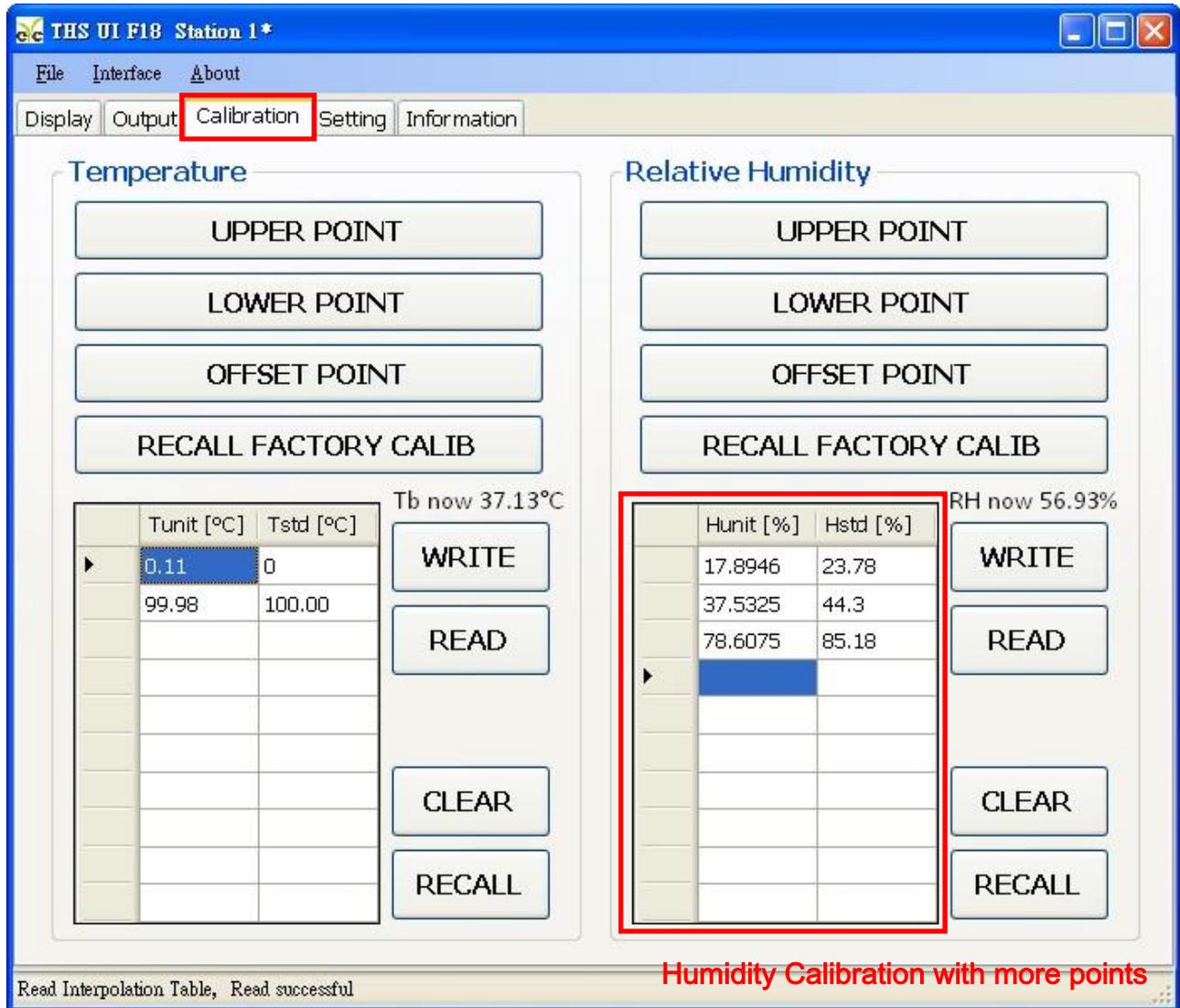
d-2. Tstd[%] : Standard value of calibration



e. click Temperature > WRITE

5.13 Humidity Calibration with more points

1. Click "Calibration"

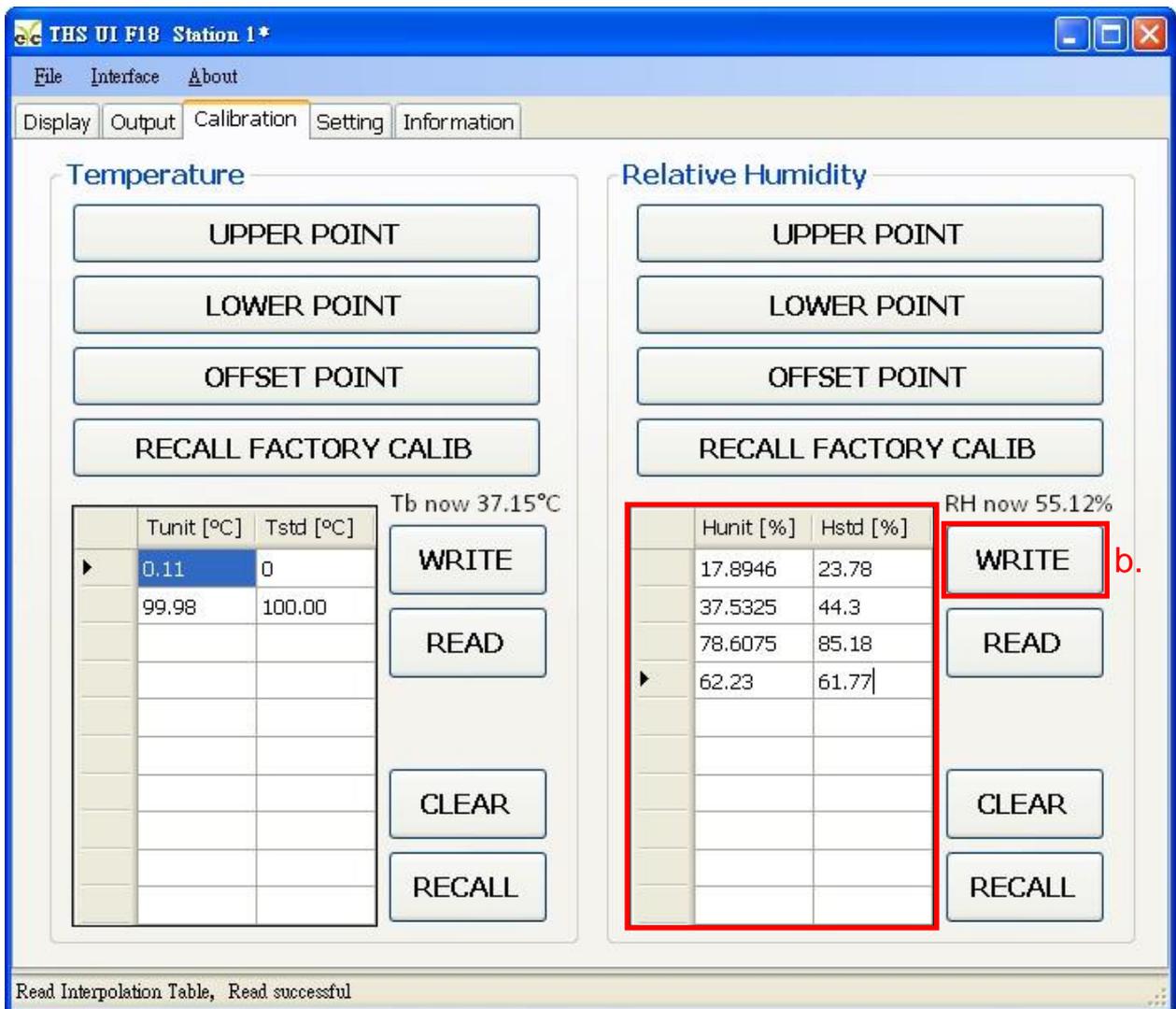


Humidity Calibration with more points

Statement : The existing value is record of more points of calibrating which was executed by factory when operators log in Calibration page at the first time.

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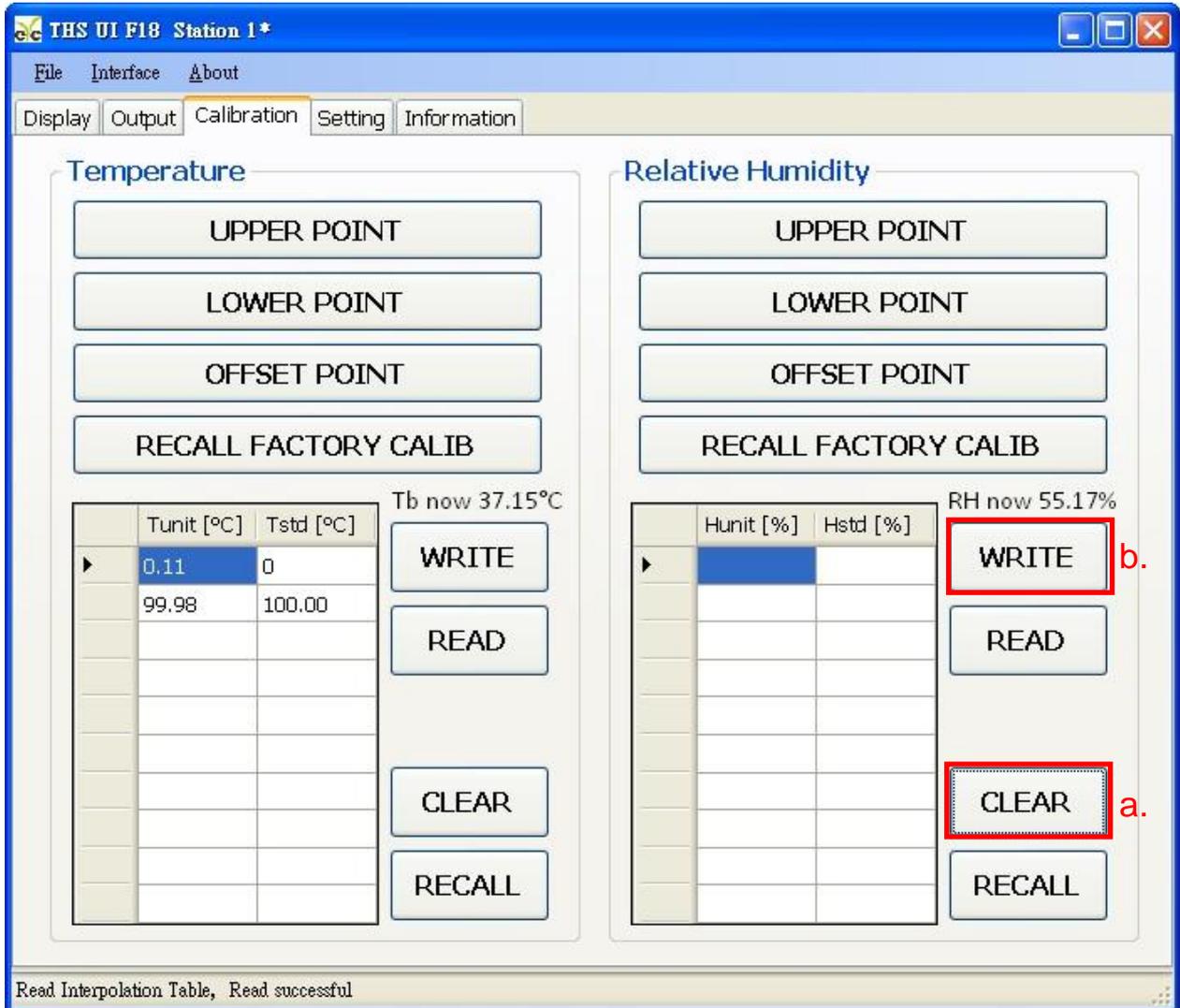
2. Put the sensor unit of product in the environmental of humidity which you want to calibrate
3. Wait the environmental of humidity is becoming stable
4. Retain the factory setting :
 - a. Input the value which you want to calibrate in the Relative Humidity area
 - a-1. Hunit[%] : Value which product shows
 - a-2. Hstd[%] : Standard value of calibration
 - ※1 : Please enter calibration points in the blank, 10 points maximal.
 - ※2 : The interval between two points should be 10% above.
 - ※3 : Execute step 6 when you want to repeat the calibration points and factory setting points or the humidity is less than 10%.



b. click Temperature > WRITE

5. Delete factory setting :

- a. click Relative Humidity > CLEAR (clear data)
- b. Click Relative Humidity > WRITE (clear factory setting)



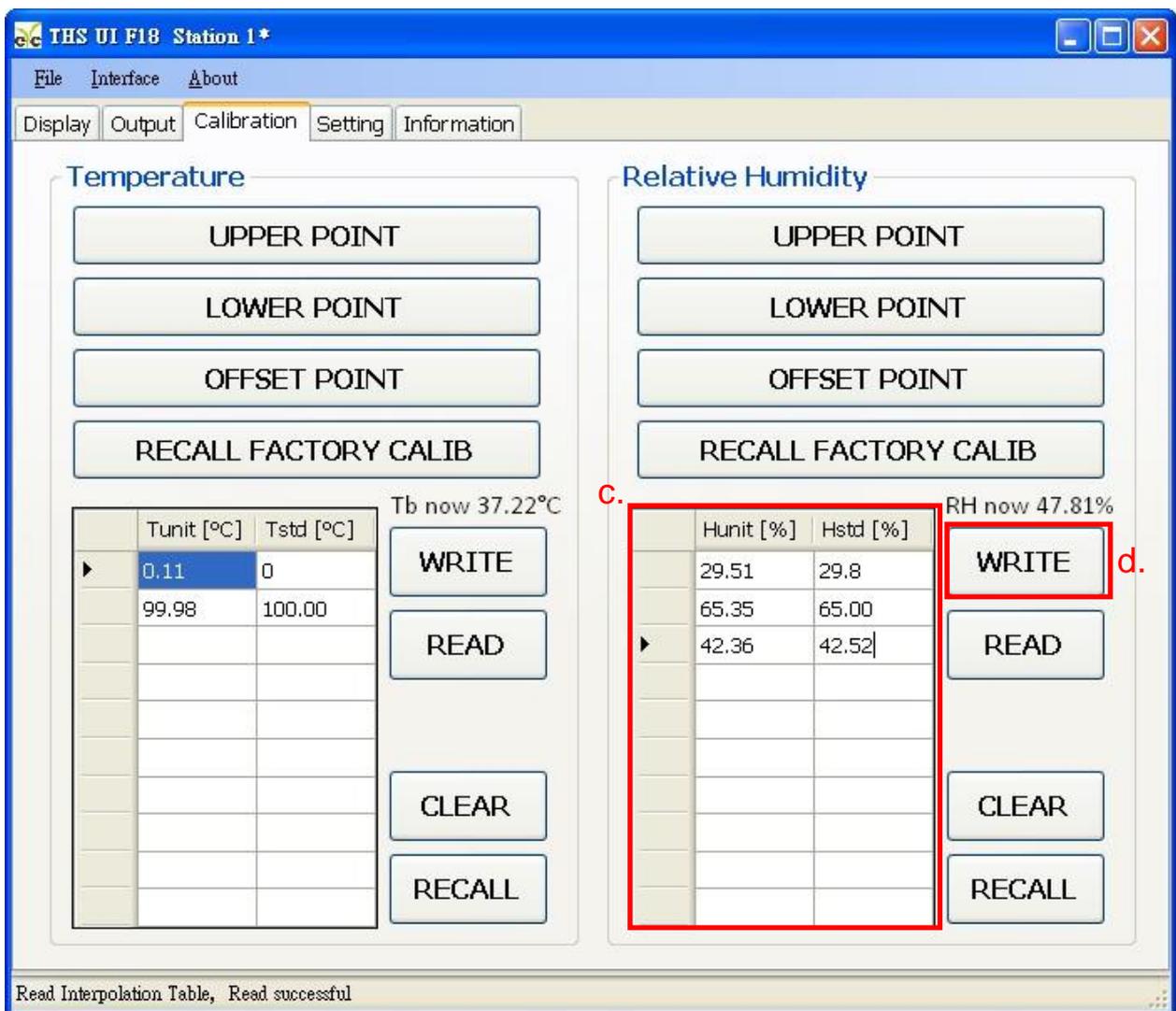
c. Input the value which you want to calibrate in the Relative Humidity area

c-1. Hunit[%] : Value which product shows

c-2. Hstd[%] : Standard value of calibration

※1 : Please enter calibration points in the blank, 10 points maximal.

※2 : The interval between two points should be 10% above.

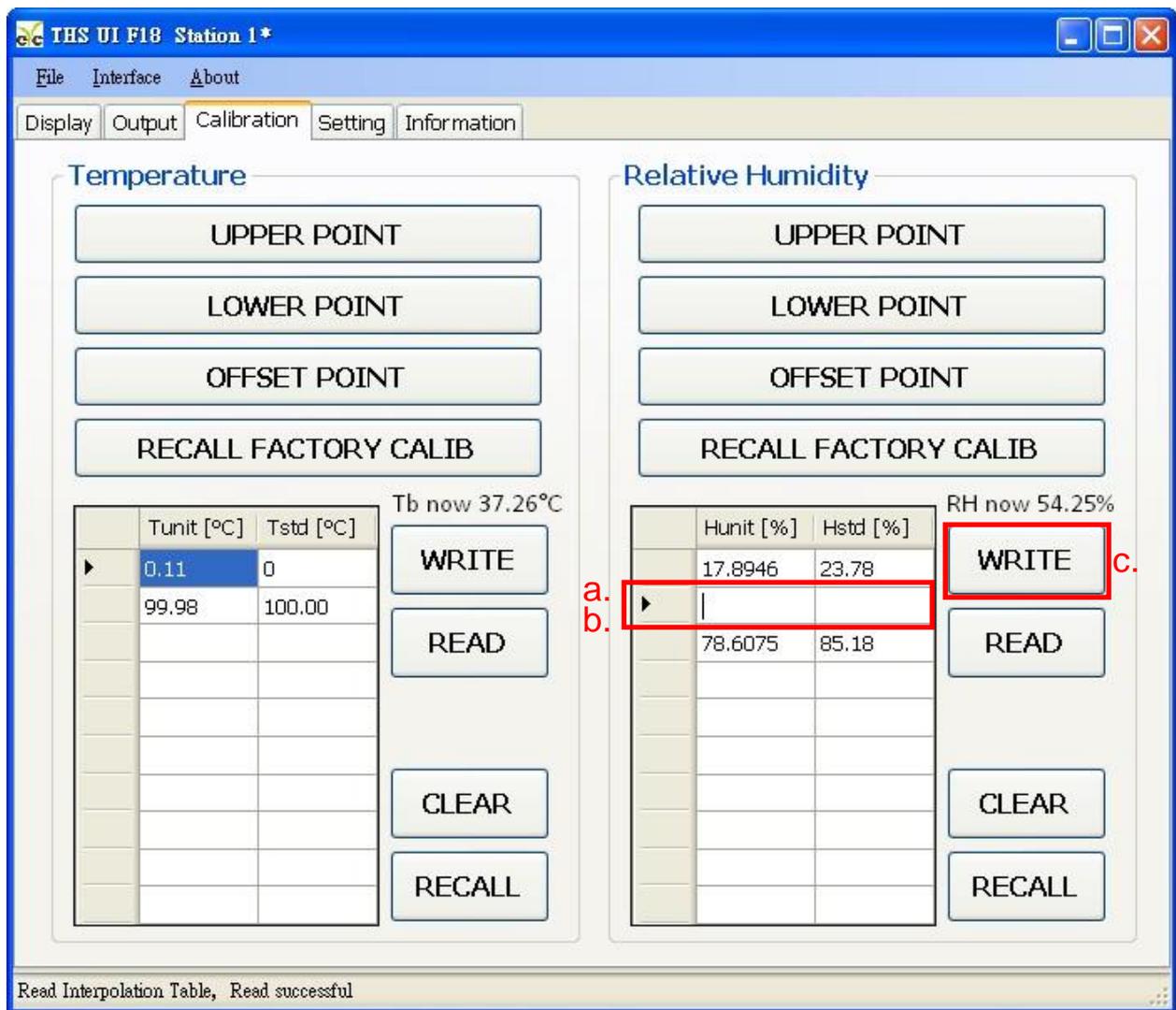


d. click Relative Humidity > WRITE

6. Retain the part of factory setting :

- a. Click left keyboard twice on the mouse on the factory setting which you want to delete
- b. Click delete icon of Keyboard or right keyboard of mouse to clear data
- c. Click Relative Humidity > WRITE (clear factory setting)

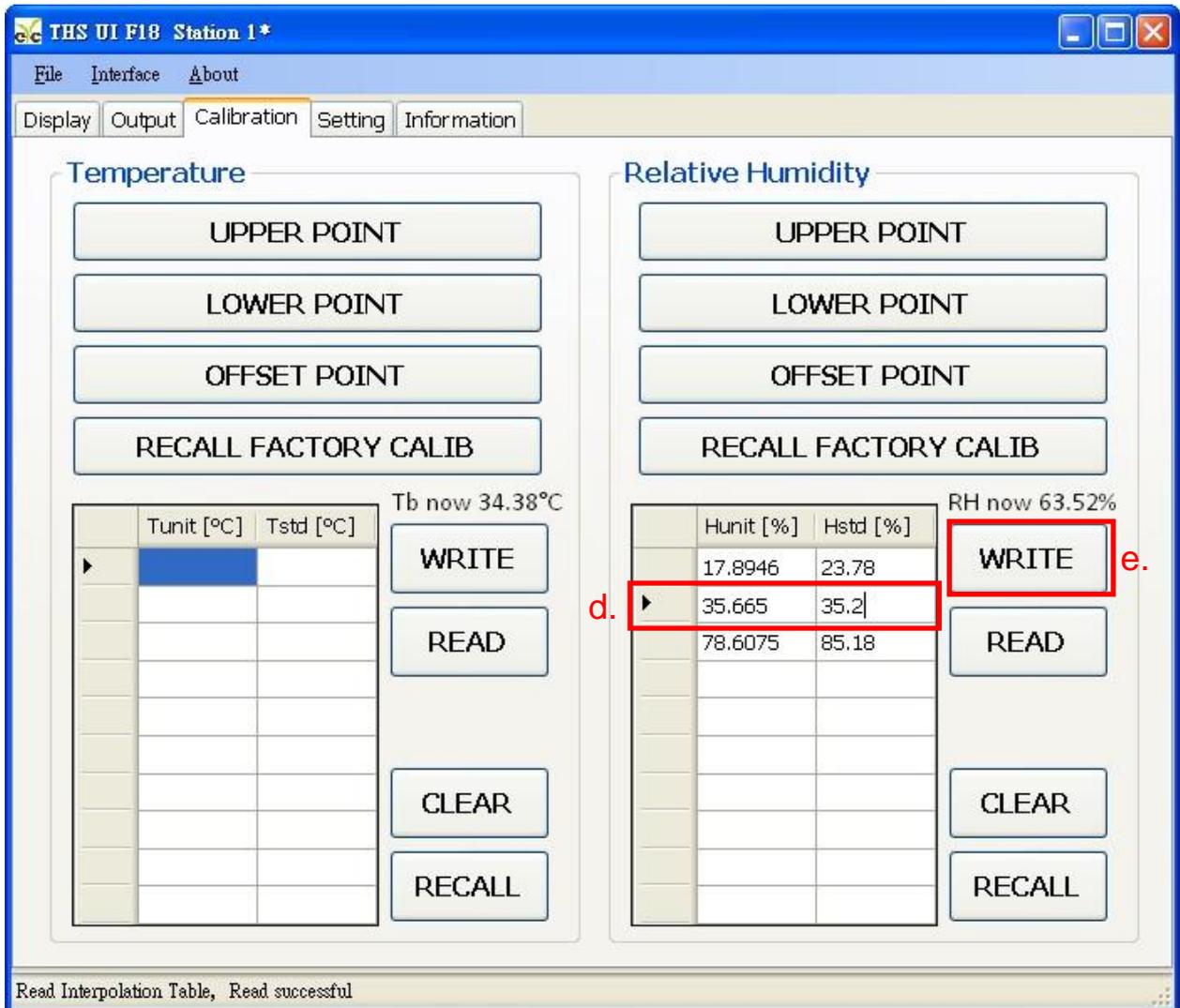
setting)



d. Input the value which you want to calibrate in the Relative Humidity area

d-1. Hunit[%] : Value which product shows

d-2. Hstd[%] : Standard value of calibration



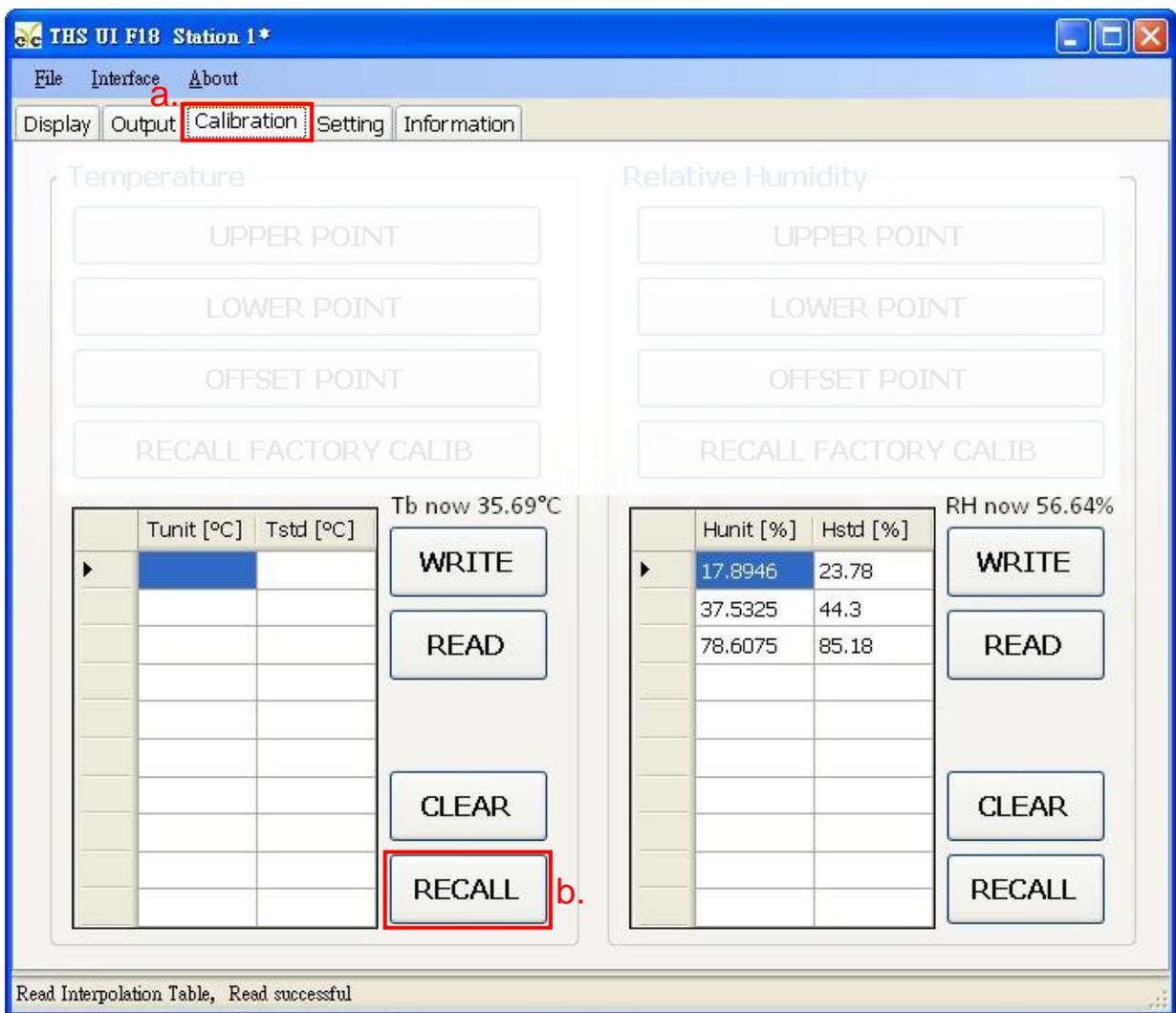
e. Click Relative Humidity > WRITE

5.14 Restore factory setting of more points

1. Recall temperature of factory setting

a. Click “Calibration”

b. Click Temperature > RECALL

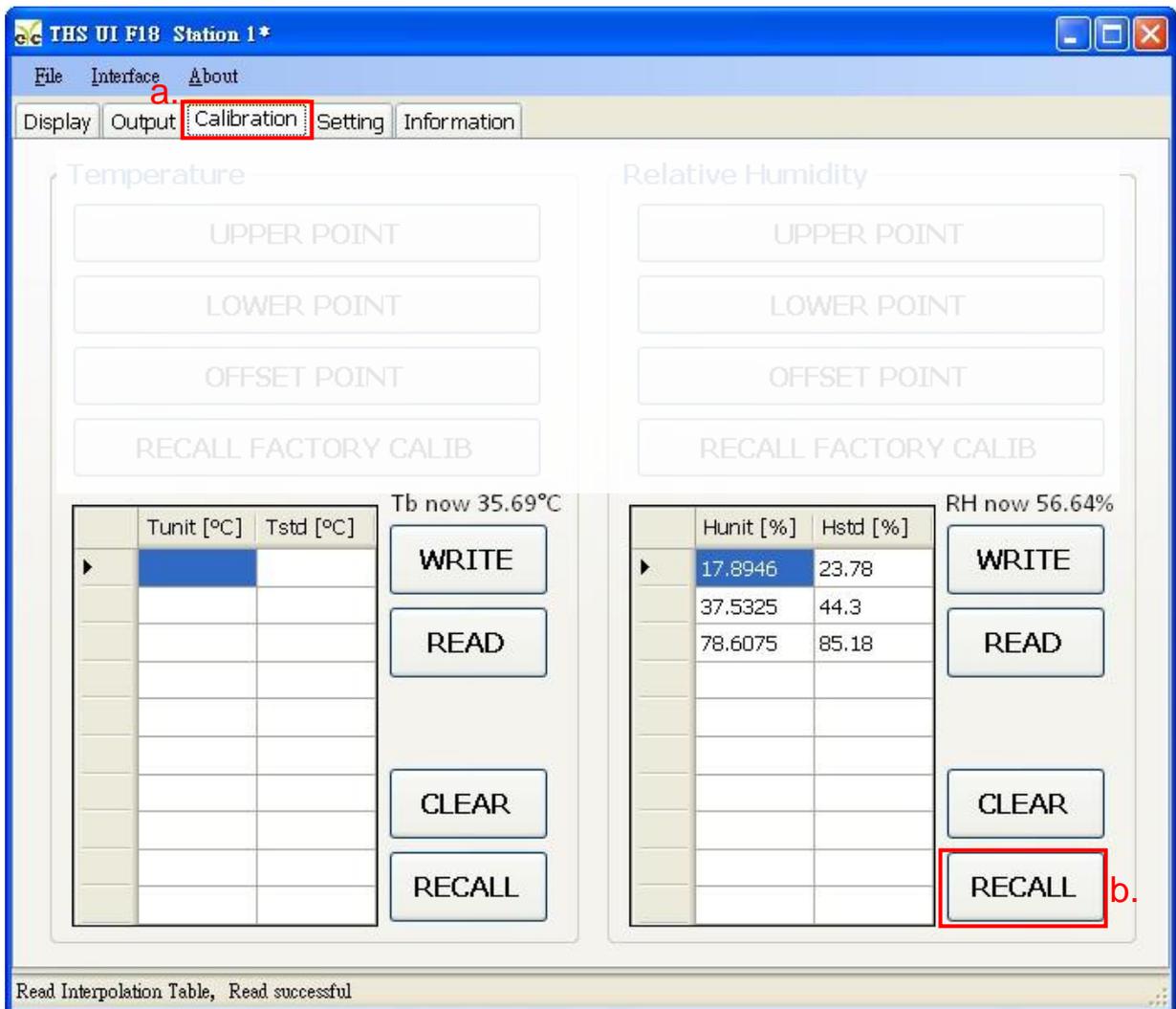


d. That restore more points temperature of factory setting is done.

2. Recall the factory setting of more points of humidity

a. Click “Calibration”

b. Click “Relative Humidity > RECALL



e. That restore humidity of factory setting is done.

6. Inspection and maintenance

1. Maintenance

Since this product is inspected and calibrated for high accuracy at the factory before shipment, no calibration on the installation site is necessary when this product is installed. For inspection and maintenance follow the instructions below :

1) Periodic inspection

Periodically inspect this product for its sensing accuracy, and clean the cover.

Set the period between inspections based on atmospheric dust and other contaminants in the installation environment.

2) Sensor maintenance

Do not damage sensor surface during maintenance process.

3) Troubleshooting

If any problem occurs during operation, refer to the table below for appropriate solutions.

2. Troubleshooting :

Problem	Cleck items	Soluations
<ul style="list-style-type: none"> ●No output ●Unstable output 	<ul style="list-style-type: none"> ●Disconnected wiring ●Loose wiring ●Power supply voltage ●Sensor damages 	<ul style="list-style-type: none"> ●Re-perform wiring ●crew on terminal tightly or replace wires ●Replace the sensor
<ul style="list-style-type: none"> ●Slow response to output ●Error in output 	<ul style="list-style-type: none"> ●Moisture/ condensation on the product ●Check installed location ●Check dust and contamination on the sensor 	<ul style="list-style-type: none"> ●Remove the sensor and filter. Dry power-off state sensor in clean air seasoning ●Refer to the section ●Cleaning the filter ●Changing the filter ●Calibrate ●Replace the sensor